

1 **Trends in Plant Science**

2 **Opinion Article**

3 **Developing Frameworks for Nanotechnology driven DNA-Free Plant**

4 **Gene-Editing**

5 Neelam Gogoi,<sup>1\*</sup> Hendry Susila,<sup>1</sup> Joan Leach,<sup>1,2</sup> Markus Müllner,<sup>3-5</sup> Brian Jones,<sup>4,6</sup> Barry J  
6 Pogson<sup>1\*</sup>

7

8 <sup>1</sup>ARC Training Centre for Future Crops Development, Research School of Biology, College of  
9 Science, The Australian National University, Canberra, ACT 2601, Australia.

10 <sup>2</sup>Australian National Centre for the Public Awareness of Science, The Australian National  
11 University, Canberra, ACT 2601, Australia.

12 <sup>3</sup>Key Centre for Polymers & Colloids, School of Chemistry, Faculty of Science, The University of  
13 Sydney, NSW 2006, Australia.

14 <sup>4</sup>Sydney Institute of Agriculture, The University of Sydney, NSW 2006, Australia.

15 <sup>5</sup>The University of Sydney Nano Institute (Sydney Nano), The University of Sydney, NSW 2006,  
16 Australia.

17 <sup>6</sup>School of Life and Environmental Sciences, Faculty of Science, The University of Sydney,  
18 Camperdown, NSW 2006, Australia.

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20 Correspondence: neelam.gogoi@anu.edu.au (N. Gogoi), barry.pogson@anu.edu.au (B.J.Pogson)

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22 **Keywords:** Nanotechnology, DNA-free, CRISPR/Cas, plant gene-editing, RRI

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## 25 **GLOSSARY**

26 *Agrobacterium tumefaciens*-mediated delivery: It involves a multi-step process to introduce  
27 foreign genes into plants by utilizing naturally occurring soil bacterium, *Agrobacterium*. The  
28 bacterium transfers a DNA segment known as transfer DNA (T-DNA) from its Ti plasmid to  
29 integrate into the host plant nuclear genome to get the desired traits.

30 Carbon nanotubes (CNTs): These are one-dimensional nanomaterials made entirely of thin tubes  
31 of carbon. Their diameters are in the range of nanometre and length could vary from 100-1000  
32 micrometres.

33 CRISPR/Cas: It is an acronym for clustered regularly interspaced short palindromic repeats  
34 (CRISPR) associated protein (Cas). Famously known as “genetic scissors”, it is a Nobel prize  
35 winning technology based on RNA-guided endonuclease which can be used to selectively edit  
36 genes of interest. Currently, all RNA-guided gene editing uses the CRISPR/Cas system and its  
37 possible predecessor, TnpB. Engineered nanomaterials (ENMs): These are specifically designed  
38 nanomaterials having at least one dimension in 1-100 nm scale and unique properties that are  
39 incorporated for their specific applications.

40 Environmental Protection Agency (EPA): The EPA in the United States has developed regulations  
41 and guidance for the safe use of nanomaterials, including requirements for labelling and  
42 reporting.

43 European Commission: The EU has implemented regulations and initiatives to promote the safe  
44 and sustainable development of nanotechnology, such as the REACH regulation (Registration,  
45 Evaluation, Authorization, and Restriction of Chemicals).

46 Gene-Editing: It is a technique to precisely target and modify an organism's endogenous genome  
47 to achieve desired traits.

48 Gene-Modification: It is technique to achieve targeted manipulation of a genome by insertion of  
49 an exogenous/foreign DNA.

50 International Organization for Standardization (ISO): ISO develops international standards  
51 related to nanotechnology, including guidelines for risk assessment and safe handling.

52 Lipid exchange envelope penetration (LEEP) model: It is a mathematical model which explains  
53 the entry of a nanoparticle inside a plant cell.

54 Nanotechnology: It is defined by the National Nanotechnology Initiative as 'the manipulation of  
55 matter with at least one dimension sized from 1 to 100 nanometers. At this scale, known as the  
56 nanoscale, properties of materials change compared to their bulk counterparts giving them  
57 unique attributes.

58 Organization for Economic Cooperation and Development (OECD): The OECD has published  
59 guidelines for the testing and assessment of nanomaterials, providing a framework for evaluating  
60 their safety and environmental impact.

61 Particle bombardment: Also known as biolistics, it is commonly used to shoot the exogenous  
62 DNA coated on metal submicron particles (usually gold) inside the target cell using a gene gun or  
63 biolistic device.

64 Protoplasts: They are isolated plant cells without their cell walls, typically isolated through  
65 enzymatic digestion.

66 Protoplast transformation: It is a technique used to directly introduce DNA into protoplasts.

67 Responsible research and innovation (RRI): It is a rapidly emerging framework for developing  
68 research projects with a focus on potential effects of innovations on society and environment.  
69 RRI fundamentally emphasizes collaboration among diverse stakeholders, including  
70 researchers, citizens, policymakers, industry, and third-sector organizations to align R&I with  
71 societal values, needs, and expectations.

72 Ribonucleoprotein (RNP): It is a complex of ribonucleic acid (RNA) and RNA-binding  
73 protein. Preassembled CRISPR/Cas RNP is a popular DNA-free gene editing tool.

74 Somaclonal variation induced mutations: These mutations originate in plants generated from  
75 tissue culture methods. The variation among the regenerated plants can occur from the culture  
76 of protoplasts, callus, meristems, leaf and stem tissues.

77 Sustainable agriculture: It is a way of farming with a goal to meet the needs of the present  
78 generation without compromising the needs of future generations by finding a balance between  
79 environmental, social, and economic factors.

80 TALENs: It is an acronym for transcription activator-like (TAL) effector nucleases. It is a widely  
81 used gene editing tool which can precisely target any desired sequence without recognition of a  
82 protospacer adjacent motif (PAM) site within a genome.

83 Zeta ( $\zeta$ ) potential: It is useful in the assessment of surface charge of particles in an aqueous  
84 suspension. It is defined as the electrokinetic potential of a colloidal dispersion.

85

86 **Abstract**

87 The bottlenecks of conventional plant gene-editing methods gave an innovative rise to  
88 nanotechnology as a delivery tool to manipulate gene(s) of interest. Studies suggest a strong  
89 correlation between the physicochemical properties of nanomaterials and their efficiency in  
90 gene delivery to different plant species/tissues. In this opinion we highlight the need for a deeper  
91 understanding of plant-nanomaterial interactions to align their full capabilities with the strategic  
92 goals of plant gene-editing. Additionally, we emphasise DNA-free plant gene-editing approaches  
93 to potentially mitigate concerns surrounding genetically modified organisms (GMOs). Lastly, we  
94 propose a strategic integration of the principles of responsible research and innovation (RRI) in  
95 R&D. We aim to initiate a dialogue on developing collaborative and socio-technical frameworks  
96 for nanotechnology and DNA-free plant gene-editing.

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100 **Need for a transformative shift in agriculture practices**

101 With an estimation of one in eleven individuals globally going hungry every day as revealed by five  
102 United Nations agencies, [1] , global food security and agricultural production are at a critical  
103 juncture in this changing climate.[2] This raises a few fundamental questions. Is it time to rethink  
104 agriculture? How could we achieve substantive change? What needs to be done differently? It is  
105 estimated that current agricultural practices account for 29% of global carbon emissions, 50%  
106 of habitable land use, and 70% of freshwater depletion.[3] It can be argued that to limit the  
107 environmental impact of agriculture development of new approaches to old problems would be  
108 required. One possible avenue could be to populate R&D's focus with new multidisciplinary  
109 technologies that can bring structural changes in agriculture addressing both productivity and  
110 climate change. The recent advancement in RNA-guided gene-editing facilitated by  
111 nanotechnology offers a compelling avenue to consider for a paradigm shift.[4] The convergence  
112 of the two cutting-edge technologies could, in theory, overcome a number of longstanding  
113 bottlenecks. Bringing nanotechnology and precision gene-editing together could, for example,  
114 enable precision edits to be made directly in elite cultivars and breeding lines or to broaden the  
115 scope of genome editing to encompass species that are currently difficult to transform.  
116 Deployment of such technology-smart approaches for increasing plant resilience and yield are  
117 clear priorities for improved environmental outcomes.

118

119

120 **What role can nanotechnology play in advancing plant gene editing?**

121 The conventional plant gene-editing practices;[4] *Agrobacterium*-mediated delivery, protoplast  
122 transfection and particle bombardment, while foundational in our current genetically modified  
123 (GM) crops and gene-editing research, are hampered by several key bottlenecks. (i) Integration  
124 of any exogenous/foreign DNA into the target genome challenges regulatory and public  
125 concerns. (ii) Recalcitrant with most target species and varieties thereof.[5] For example,  
126 commonly available wheat transformation protocols, mostly *Agrobacterium* are largely limited  
127 to non-commercially viable genotypes (Bob White, Fielder, Cb037), while most elite wheat  
128 varieties remain difficult to transform or have limited success. (iii) A long route from  
129 transformation to regeneration with labour-intensive and technical protocols.[5] For example,  
130 the transformation process of wheat embryos to the regeneration of plantlets ready for

131 transplantation into soil requires 11-12 weeks, and transplanted plants need another 12-14  
132 weeks to mature. Additionally, somaclonal variation induced mutations during regeneration  
133 adds complexity. (iv) Very low transformation efficiencies. For example, most legume crops,  
134 such as chickpea,[6] are difficult to transform, with the transformation efficiency ranging from  
135 0.6% to 2.1%. (v) The presence of a rigid plant cell wall adding another layer of complexity.[7]  
136 Particle bombardment [7] is efficient in at crossing the plant cell wall, however, the use of  
137 mechanical force disrupts membrane and chromosomal integrity, diminishing efficiency and  
138 reproducibility. Protoplast transformation [8] through polyethylene glycol (PEG)-mediated  
139 transfection negates issues with cell wall penetration, as the cell wall has been enzymatically  
140 removed. However, the process of regenerating the cell wall and regenerating whole plants from  
141 single isolated somatic cells remains a major challenge for many species. (vi) Intellectual  
142 property (IP) restrictions limit easy and accessible use. For example, the wheat transformation  
143 method by Japan Tobacco Inc. (<http://www.jti.co.jp>) is licensed and restricted for widespread  
144 use. Therefore, it is imperative to explore more efficient and streamlined processes for the  
145 integration of targeted genome modifications in plants.[9]

146

147 Here, nanotechnology, dealing with materials of dimensions sub-100 nanometre has the ability  
148 to offer new avenues for innovation by manipulating the composition, architecture and charge of  
149 nanomaterials.[3] Such engineered nanomaterials (ENM) (Key Figure 1) can address multiple  
150 issues associated with plant cell modifications, for example, to facilitate plant cell wall and  
151 plasma membrane penetration, to carry functional loads of different types of cargos, including  
152 large biological macromolecules, provide protection from enzymatic degradation outside and  
153 inside the cell, reduced genotype and tissue dependency, and in some cases sidestepping the  
154 need for tissue culture.[4,10] ENMs when manipulated into a diverse range of shapes, sizes, and  
155 surface properties can also effectively engage with the plant cell wall and different tissues.[11]  
156 Table 1 outlines various types of ENMs successful so far in delivering a diverse array of genes into  
157 plant protoplasts, leaves and roots. There are some successful demonstrations of ENM-  
158 mediated delivery in plants, potentially because of significant technical knowledge gaps on the  
159 impact of design factors (size, shape, surface property) on translocation, cellular uptake, and the  
160 functional utilization of cargo within plant cells. Since successful ENMs-mediated plant  
161 transformation is dependent on multiple parameters, a systematic step-by-step analysis and  
162 optimisation of the associated technical components is crucial.

163

164 *Size of ENMs:* The particle size is one of the key factors influencing the mode and efficiency of  
165 uptake into target cells. In general, large ENMs usually takes longer to associate and diffuse  
166 through the plant tissue. On reaching the outer surface of the plasma membrane, ENMs can  
167 initiate membrane wrapping through the process of endocytosis.[12] However, the interaction  
168 between ENMs and any cell membrane is also size-dependent. Small ENMs exhibit low binding  
169 affinity, while excessively large ENMs fail to undergo the necessary membrane wrapping for  
170 internalization. Studies have established varied size exclusion limits (SELs) for ENMs uptake by  
171 plants with cell walls and cuticles showing SEL  $\leq 50$  nm, [13,14] while cell membranes and  
172 plasmodesmata have SEL  $< 500$  nm and  $< 10$  nm, respectively. This indicates that ENP's rigidity is  
173 also a critical factor influencing delivery across the plant cell wall.[15] Polymeric NPs, with lower  
174 stiffness, can circumvent SEL constraints and can be readily absorbed by leaves compared to  
175 hard metal and metal oxide particles of similar size. This underscores the pivotal role of the size

176 of ENMs on the internalization process within plant cells and necessitates a comprehensive  
177 study

178  
179 *Shape of ENMs:* The uptake mechanism of ENMs varies depending on their geometry and plant  
180 cell type which can direct its contact curvature and angle and/or type of entry. Spherical ENMs  
181 predominantly undergo clathrin-mediated endocytosis, while cylindrical shapes engage in  
182 phagocytosis or micropinocytosis. Simulation studies have revealed that small-aspect ratio  
183 ENMs with flat tips employ a "rocket mode" of entry through a tip-first technique, while high-  
184 aspect NMs with round tips utilize a "submarine mode" through a side-first approach.[12] High-  
185 aspect ENMs, such as carbon nanotubes (CNTs) generally do not initiate membrane wrapping  
186 [16] but instead elicit uptake through a lipid exchange envelope penetration (LEEP) model. In  
187 LEEP uptake, charged nanoparticles can interact with the surface charges on the membrane,  
188 causing it to become more fluid and flexible leading to temporary pores. This process is believed  
189 to be thermodynamically favourable, allowing the nanoparticles to passively penetrate the  
190 membrane. [17] A recent study on sub-20 nm spherical gold nanoparticles showed they can  
191 deliver siRNA into plant leaf cells without being internalised.[18] They act as a reservoir  
192 associated to the cell wall and delivering siRNA upon exchange of surrounding biofluids whilst  
193 providing protection from nuclease degradation. Given the vast array of nanomaterials available,  
194 more in-depth study is required to understand the influence of ENM shape on cell wall and  
195 plasma membrane penetration efficiencies.

196  
197 *Surface property of ENMs:* There is a critical role of surface chemistry (for example, charge and  
198 type of functional groups) of ENMs in mediating interactions with phospholipid layers of plant cell  
199 wall and plasma membrane. Charged ENMs with the capacity to engage in favourable  
200 electrostatic interactions with lipid bilayers exhibit higher transfection efficiency compared to  
201 their neutral counterparts.[12] Charged ENMs with a high magnitude of zeta ( $\zeta$ ) potential ( $\sim 30$  mV)  
202 have an even greater chance of associating with plasma membrane and translocating into plant  
203 cells. Positively charged ENMs can induce localized disruptions through strong electrostatic  
204 interactions due to its negative transmembrane electric potential at the cell adhesion point. A  
205 higher positive charge density amplifies this disruption, explaining the toxicity of highly cationic  
206 ENMs. A positive  $\zeta$  potential also plays a significant role in higher loading of DNA/RNA due to their  
207 negatively charged phosphate groups and protecting against enzymatic degradation through the  
208 proton-sponge effect within the cell. In comparison, the influence of negative  $\zeta$  potential of ENMs  
209 in association and translocation in plant remains under-explored. On the other hand, surface  
210 modifications, for example with polyethylene glycol (PEG) [16] functionalization increase the  
211 stability and hydrophilicity of ENMs. Polymers like polyethyleneimine (PEI) [13,19-21] attached to  
212 the surface of an ENM have shown to increase the cargo load and transfection efficiency but, can  
213 lead to cytotoxicity with lower molecular weight polymers demonstrating lesser toxic effect.  
214 Another critical factor here is the influence of DNA/RNA to ENMs ratio. Higher loading of  
215 DNA/RNA as compared to ENMs may neutralize the surface charge of the ENMs, leading to both  
216 colloidal instability and reduced transfection efficiency.[13,16] Additionally, ENM's hydrophilic  
217 and hydrophobic properties also play a pivotal role in determining its interactions with the  
218 different components of plant membranes. For instance, hydrophilic star polymers interacted  
219 with leaf cuticles, whereas hydrophobic star polymers interacted with trichomes and adhere  
220 more strongly to lipophilic leaf cuticle.[22] Therefore, it is reasonable to conclude here that much

221 remains to be explored in terms of the role of the surface of ENMs in promoting efficient delivery  
222 to different parts of a plant.

223

224 *ENMs interaction with different plant cell type and their fate post-delivery:* The role of different  
225 plant cell types (leaf, pollen, callus) and membranes (chloroplast, plasma membrane of isolated  
226 protoplasts) has significant driving behaviour in the fate of ENMs delivery. For foliar delivery,  
227 ENMs need to either cross a waxy cuticle layer prior to entering into the apoplastic network or  
228 enter via stomata into the network of intercellular spaces, spongy mesophyll and other internal  
229 leaf cells. Nanoformulation of ENMs with lower surface tension (~22 mN/m) are reported to be  
230 crucial in foliar delivery.[23] The species-determined anatomical structure also plays a role in the  
231 efficiency of foliar delivery. A higher stomatal density, for example, can provide more micron-  
232 sized pathways for the entry of ENMs. In pollens, scanning electron microscopy revealed that the  
233 germ pore in the outer wall (exine) of a pollen grain gave access to the inner wall (intine) and a  
234 potential pathway for pre-germination ENM uptake [14,20,24]. Access to the germ cells within the  
235 pre-germinated pollen grains or in the pollen tube post gemination offers a feasible means of  
236 directly modifying the male gamete prior to fertilisation.[25] However, designing ENMs that are  
237 capable of delivery cargos into the sperm cells without comprising the pollen viability is a critical  
238 challenge here. Isolated protoplasts are another cell type that have been successfully used with  
239 ENMs-mediated delivery. Liposomes are often preferred for protoplast delivery due to their  
240 biocompatibility, targeting capabilities, and encapsulation capacity[4] but this method retains  
241 the disadvantages inherent in the transformation of single somatic cells. Targeted delivery to  
242 organelles such as chloroplast [19] and mitochondria [26] has been shown to achieve by  
243 decorating the surface of ENMs with targeting peptides.

244

245 While it is understood that the mode of translocation affects the behaviour of ENMs inside the  
246 cells, the mechanisms determining the final subcellular localisation and levels of accumulation  
247 remain poorly understood. Systematic studies to determine how ENMs interact with the target  
248 cell type and the mechanisms of transfer and intracellular trafficking will aid in future ENM  
249 design. A “plant digital twin” a virtual representation of a plant's surfaces, organs, and vascular  
250 system, could revolutionize targeted nanoparticle delivery. This virtual in silico approach would  
251 allow to rapidly design and test nanoparticle strategies as described above for multiple  
252 functions.[15] The successes and design flexibility of ENMs, however, posit that nanotechnology  
253 has considerable potential for use in targeted genome modification in plants.

254

#### 255 **How DNA-free approach could contribute to accelerating gene-editing processes?**

256 The decades-old debate around the suitability and safety of plant biotechnology continues to  
257 influence regulatory frameworks and public opinion globally. Currently, the journey of a new  
258 genetically modified (GM) crop containing a exogenous DNA takes an average of 13 years and  
259 US \$136 million from the lab-to-field-to-market.[27]. Although current breeding practices use  
260 backcrossing to segregate stably integrated DNA from a genome, the elimination of integrated  
261 exogenous DNA adds an extra level of complexity and regulatory risk. In many jurisdictions, when  
262 DNA-free approaches are used in conjunction with the manipulation of endogenous genome  
263 sequences the resulting plants might be subject to different regulatory regimes. This allows for a  
264 different regulatory conversation about these technologies than GM technologies. For instance,  
265 CRISPR-edited mushrooms developed at Pennsylvania State University in 2015 were approved by

266 the United States Department of Agriculture (USDA) without the usual GMO oversight.[28] It is,  
267 therefore, crucial to set socio-technological boundaries that reliably differentiate targeted DNA-  
268 free genome editing from the traditional GM approach to trait improvement.

269  
270 Combining preassembled CRISPR/Cas ribonucleoprotein (RNP) or CRISPR/Cas mRNA-gRNA  
271 genome editing with ENM-delivery avoids the need to stably integrate the genome editing  
272 machinery into the target genome. The plants are deemed to have substantial equivalence to  
273 those bred by traditional practices. The use of preassembled CRISPR/Cas RNPs also has the  
274 advantage that it eliminates the initial work involved in designing appropriate species-specific  
275 transcription units to drive the expression of the engineered nuclease and guide RNAs. While the  
276 use of ENMs has the potential to increase the efficiency of plant gene-editing; transient, protein  
277 or RNA-based genome editing is also preferred for plants with long reproductive cycles or clonally  
278 propagated species.

279  
280 Successful DNA-free gene-editing has been achieved using CRISPR-Cas9/Cas12a RNPs, TALEN  
281 proteins, and TALEN mRNA across diverse plant species (Table 2). Reported studies mostly  
282 involved transfecting protoplasts of different species with preassembled CRISPR-Cas9 RNPs.  
283 Whereas somatic cell-based approaches have been successful, they still face the major  
284 challenges of low efficiency and/or *de novo* whole plant regeneration from transformed cells. For  
285 instance, indel mutagenesis efficiency through direct delivery of RNPs into the protoplast of  
286 grapevine was 0.1% and apple was 0.5-6.9%.[29] Another study reports that regeneration of  
287 plantlets from transformed protoplast of different species required at least 3 months following  
288 an extensive protoplast transfection protocol.[30] Here, ENMs-facilitated transfection of  
289 CRISPR/Cas RNPs into plant reproductive tissues (such as pollen) [25] shows promise. This  
290 approach bypasses the challenging and time-consuming plant regeneration process, eliminates  
291 the risk of exogenous DNA integration into the plant genome and therefore does not require  
292 backcrossing for the removal of unwanted DNA sequences. While current RNP transformation  
293 efficiency is relatively low, studies have demonstrated that ENMs can enhance the delivery of  
294 plasmid DNA (pDNA) or RNA into plant cell.

295  
296 Although published work indicates that combining ENMs-facilitated transfection and genome  
297 editing has considerable potential, effort is required to develop the technology for routine and  
298 efficient use. For example, CRISPR/Cas RNPs bring the complexity of a large-sized cargo  
299 (Cas9/Cas12: 1000-1500 amino acids) for ENMs delivery. This can lead to aggregation of  
300 nanoparticles and impede the efficient application of ENMs. Recently, designs for smaller Cas  
301 effectors such as Cas12f or 14: 400-700 amino acids and Cas12j or  $\Phi$ : 700-800 amino acids are  
302 reported,[31] although their efficacy in plants is yet to be fully investigated. Establishing firm  
303 design principles for DNA-free plant genome editing and understanding the compatibility of these  
304 methods with ENM will require considerable ongoing effort. As the convergence of  
305 nanotechnology and DNA-free plant gene-editing offers emerging avenues for crop improvement  
306 and possibly favourable public perception, the effort is arguably warranted.

307  
308 **What are the socio-technical aspects of nanotechnology and DNA-free plant gene-editing?**

309

310 Technologies are very powerful tools; their design is the result of a wide number of decisions and  
311 assumptions about how and in what context the technology will be used. Nanotechnology, on the  
312 one hand, promises potential path making solutions for DNA-free plant gene editing. It also will  
313 come up against limits to the current design of nano solutions as many were conceived for  
314 alternative use contexts. [3] New decisions and contexts for the design of nano for gene editing  
315 will need to be made; this is an excellent opportunity for design to take on board issues of  
316 responsible research and innovation. Nanotechnology sometimes raises serious concerns due  
317 to its 'newness' or unfamiliarity as well as potential issues that emerge downstream of the initial  
318 use of the technology. Therefore, assessing the socio-technical implications of new  
319 nanotechnology applications by evaluating impact on the environment, health, and safety is  
320 prudent and articulating these issues clearly important to working with stakeholders on the future  
321 of the technology. Adopting an approach governed by responsible research and innovation (RRI)  
322 [32] could be a strategic key. RRI provides a comprehensive framework underpinned by the  
323 principles of anticipation, inclusion, reflection, and response for conducting research that aligns  
324 with societal values and needs. Its pillars; Public Engagement, Gender Equality, Ethics, Open  
325 Access, Science Education, and Governance; (Figure 2 (A)) offer a roadmap that could ensure  
326 that nanotechnology driven plant gene-editing research is conducted with full consideration of  
327 its societal and environmental impacts. While RRI offers a systematic approach to anticipating  
328 and engaging public concerns, private companies and academia often lack incentives for  
329 implementation and may struggle with practical application. Therefore, it is critical to introduce  
330 and engage the pillars of RRI, not only to guide public engagement, but also to guide the  
331 innovation phases which could be categorised as; 1) scientific and technical R&D, 2) product  
332 oversight, and 3) post-commercialisation marketability and use (Figure 2 (A)). In this  
333 conceptualisation, RI is not a 'nice to have' academic concept, but a necessary part of the  
334 innovation process. *Scientific and Technical R&D*: It is crucial to brainstorm initial ideas for  
335 designing safer ENMs considering the environment, human health and economic well-being  
336 entailed by their development. A rigorous risk assessment for characterising toxicity of ENMs and  
337 their potential exposure to any biological system should be at the forefront of R&D. This could be  
338 achieved by a proactively adhering to a pyramid of guiding principles for safer technology [33]  
339 (Figure 2 (B)). Principle 1 ► Size, shape and surface: This guides to carefully consider the interplay  
340 between size, surface, and structure, researchers and engineers can develop safer  
341 nanomaterials that minimize potential risks while maintaining desired performance  
342 characteristics. Principle 2 ► *Alternative material*: This guides to replace hazardous ENMs with  
343 less toxic materials, such as bio-based alternatives or synergistic combinations for redesign with  
344 a thorough analysis of the potential impacts on its performance, safety, and cost-effectiveness.  
345 Principle 3 ► Functionalization: This guides to employ chemical modification techniques to alter  
346 the properties of ENMs and mitigate potential risks without compromising their intended  
347 function. Principle 4 ► Encapsulation: This guides to confine potentially hazardous ENMs within  
348 a protective barrier to prevent direct contact with environment or human health and/or provide  
349 long-term stability. Principle 5 ► Reduced quantity: This guides to explore ways to reduce the  
350 quantity of the hazardous ENMs while maintaining product performance. Additionally, the design  
351 and risk control information should be communicated and documented among all those involved  
352 in the process.  
353

354 *Product Oversight:* Nanotechnology and DNA-free plant gene-editing are relatively new  
355 technologies in the agriculture sector and the engagement with publics and policymakers is  
356 important to capture concerns as well as opportunities for new contexts of use. Researchers  
357 should actively engage in clear communication with policymakers to understand the process and  
358 identify shared objectives. This could be achieved by 1) *Open dialogue:* Researchers need to be  
359 transparent about their research ideas and innovations to identify any possible questions that it  
360 could raise. Engaging in frequent conversations with policymakers and public would help.  
361 Researchers need to understand that audiences don't need to be science experts, but they  
362 should be informed about the key issues and decision points involved. 2) *Understanding policy*  
363 *making process:* Research need to equip themselves with knowledge of the policy making  
364 process. They also need to learn how to write clear and concise briefs for policymakers or  
365 consider collaborating with science communicators who can translate research for them. They  
366 can enrol for online courses on policy communication like the American Association for the  
367 Advancement of Science (AAAS) ([https://www.aaas.org/programs/office-science-policy-and-](https://www.aaas.org/programs/office-science-policy-and-society)  
368 [society](https://www.aaas.org/programs/office-science-policy-and-society)). 3) *Respecting the process:* Above all, researchers need to recognize that policymaking  
369 is a complex process with diverse perspectives. They need to be prepared to address legitimate  
370 concerns with respect and time. Additionally, there are several international organizations and  
371 regulatory bodies, for example, ISO, OECD, EU and EPA, that have established guidelines and  
372 regulations for safe nanotechnology development. A stringent assessment following these  
373 guidelines would help researchers to build a comprehensive risk-benefit analysis and earning  
374 confidence among policymakers and publics (Figure 2 (A)).

375  
376 *Post-Commercialisation Marketability and Use:* Societal concerns remain a significant issue in  
377 bringing any products into the market. Only a handful of gene edited plants have successfully  
378 been marketed, such as the gene edited soybean variety that produces healthier cooking oil.[34]  
379 Public perception towards a technology significantly impacts its adoption to the market. Arie Rip  
380 argues that scientists' fear of this public apprehension towards nanotechnology, which he  
381 termed as 'nanophobia-phobia', [35] meaning fearing the fear of nanotechnology could hinder  
382 innovation. That is, researchers may 'second guess' public appetite for new technologies and get  
383 it wrong. Hence, it is important to prioritise open communication with the stakeholders and  
384 public. Researchers can benefit from early inclusion of key stakeholders (academic, industry, and  
385 government researchers) in R&D phases to get valuable insights, address technical challenges,  
386 anticipate potential downstream barriers for overall development of desirable, safe, and effective  
387 nanotechnology. Furthermore, post-commercialisation evaluation for long-term impact of the  
388 technology to environment, health and society should also be implemented. (Figure 2 (A))  
389 Therefore, by prioritizing compliance with regulations and transparency with stakeholders,  
390 researchers can help to ensure that nanotechnology is developed and commercialized in a  
391 responsible manner .

392

### 393 **Concluding Remarks and Future Perspective**

394 The recent application of nanotechnology in gene-editing of plants has opened pathways for  
395 more comprehensive R&D addressing the current challenges of gene delivery in plants. There is  
396 a plethora of ENMs that can be designed to smartly interact with different cargoes and tissues of  
397 plant to achieve a successful delivery. A definitive conclusion regarding the optimal frameworks  
398 for efficiently delivering ENMs to plant cells remains elusive. A deeper understanding of the

399 design principles of ENMs to direct their maximum interaction with the cargo and plant tissue of  
400 interest is of paramount importance. Additionally, incorporation of DNA-free gene-editing tools  
401 like CRISPR RNPs and TALENs proteins could provide faster and streamlined approaches. While  
402 nanotechnology and DNA-free plant gene-editing offers these exciting possibilities, the  
403 assessment of associated risk is also necessary. Here, the challenges at the scale of  
404 nanotechnology are substantial and multifaceted (see Outstanding Questions).

405

406 Going beyond the realms of nano and genes and integrating the principles of RRI throughout the  
407 R&D process will help researchers negotiate the winding road from the lab-to-field-to-market.  
408 RRI encourages open communication fostering transparency and inclusivity to help researchers  
409 anticipate challenges to building public trust and help researchers be trustworthy. This demands  
410 a collaborative team to navigate the socio-technical aspects (see Outstanding Questions) of  
411 such multidisciplinary research. Scientific experts proficient in cutting-edge technologies like  
412 nanotechnology and plant gene-editing and social scientists with expertise in regulatory  
413 processes and the engagement of multiple publics and interested parties should work together.  
414 Such a holistic effort would maximize the transformative capabilities of nanotechnology and  
415 DNA-free plant gene-editing developing practical frameworks to produce plants with enhanced  
416 yield, climate resilience, and nutritional value at low-cost and lesser time.

417

#### 418 **Acknowledgement**

419 N.G. and H.S. thank the *Australian Research Council Training Centre for Accelerated Future Crops*  
420 *Development IC210100047* for the fellowship. The views expressed herein are those of the  
421 authors and are not necessarily those of the Australian Government or Australian Research  
422 Council. N.G. acknowledges feedback from Muhammad Arslan Mahmood for designing the key  
423 figure. M.M. acknowledges the Australian Research Council for a Future Fellowship  
424 (FT200100185) and Discovery Project (DP220100452), respectively. M.M. is a grateful recipient of  
425 the University of Sydney Research Accelerator (SOAR) Prize. B.J. acknowledges funding received  
426 from the University of Sydney, Faculty of Science, EiPGE Compact.

427

#### 428 **Conflict of Interest**

429 The authors declare no competing interests.

430

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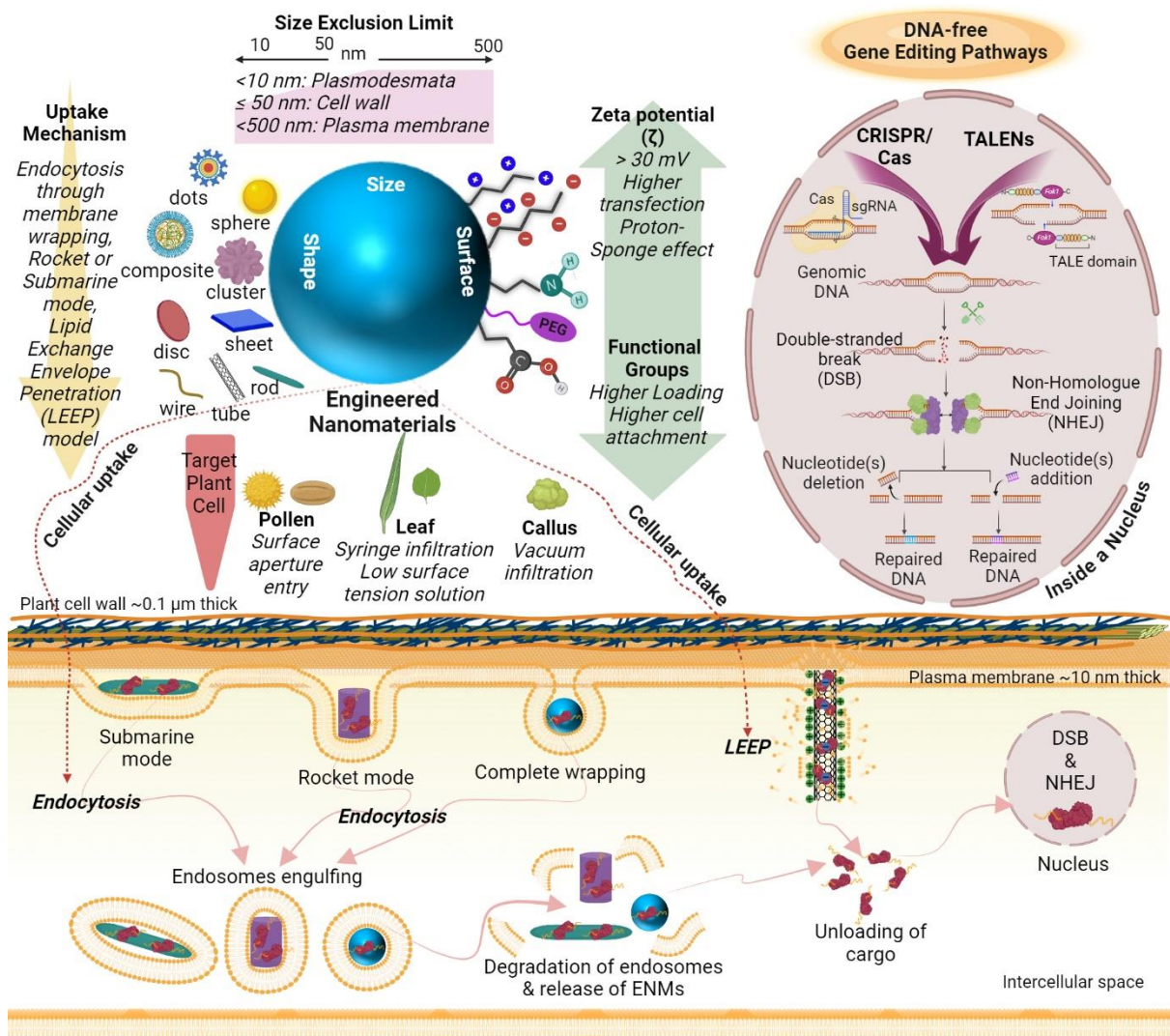
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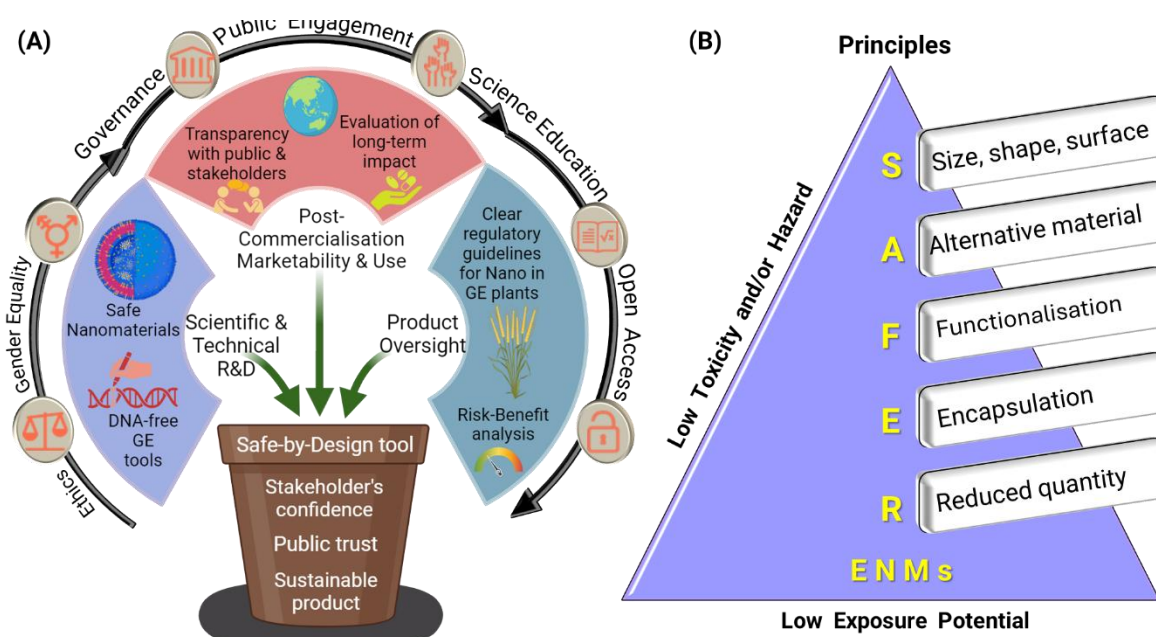
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629 **Key Figure 1. Design Principles for Engineered Nanomaterials (ENM) and DNA-free Gene-Editing**  
 630 **pathways.** There are three major aspects of nanomaterials that regulate their efficiency as a delivery  
 631 vehicle of gene-editing: Size, Shape and Surface. Size of ENMs: Size exclusion limit (SEL) is the maximum  
 632 size of nanoparticle that can enter a particular membrane. Its <10 nm for plasmodesmata, ≤50 nm for cell  
 633 wall, and <500 nm for plasma membrane. Nanoparticles which are bigger than SEL are not capable of  
 634 entering a cell. Shape of ENMs: Different shapes of nanoparticle tend to follow different uptake mechanism  
 635 into a cell. Spherical ENMs (sphere, dos, composite, clusters, disc) tend to enter through membrane  
 636 wrapping initiated endocytosis. Tube like ENMs can follow different mode depending on their tips; flat tips  
 637 follow rocket mode (tip-first), round tips follow submarine mode (side-first), carbon nanotubes are shown  
 638 to follow lipid exchange envelope penetration model. Surface of ENMs: Surface charge and properties of  
 639 ENMs can tune their efficiency to enter a plant cell. Nanoparticles with surface zeta potential (charge) ≥ 30  
 640 nm are found to be most effective in transfecting a plant cell, with positive charge more effective than a  
 641 negative charge. The higher surface charge also stabilises the nanoparticle and protects cargo from  
 642 enzymatic degradation through proton-sponge effect. Surface properties can be further tuned by  
 643 functionalisation using different functional groups to increase cell attachment, hydrophilicity, cargo  
 644 loading. Additionally, the role of target plant cell is important while designing ENMs. Pollen grains have  
 645 surface apertures (thinner cell membrane) that render easier transfection of nanoparticles to transfect  
 646 the other hand require some mechanical force, such as syringe infiltration of nanoparticles to transfect

647 inside the cell. Lowering the surface tension of the nanoparticle solution using surfactants helps in bypassing  
648 the leaf waxy cuticles. Other tissues, such as callus are shown to transfect nanoparticles using vacuum  
649 infiltration. The cellular uptake of the nanoparticles may occur through different mechanisms depending  
650 on its properties. Mostly, endocytosis mode of entry, wherein, spherical nanoparticles usually undergo  
651 complete membrane wrapping, whereas different aspect ratio nanoparticles prefer either submarine-  
652 mode (for high aspect ratio) or rocket-mode (for low aspect ratio) of entry. Once inside a cell, a nanoparticle  
653 carrying the cargo (e.g, CRISPR/TALENs) would undergo endosomes engulfing and then degradation  
654 process as the pH changes in the cytoplasm to release the cargo which enters the nucleus. Inside the  
655 nucleus, DNA-free gene-editing process can be achieved using tools like CRISPR/Cas, clustered regularly  
656 interspaced short palindromic repeat (CRISPR)/CRISPR-associated protein (Cas) or TALENs, transcription  
657 activator-like effector nucleases. CRISPR/Cas in the form of preassembled ribonucleoproteins (RNP) or  
658 TALENs protein can direct the double stranded break (DSB) in the targeted DNA which can be repaired  
659 through non-homologous end joining (NHEJ) mechanism without integrating any exogenous DNA into the  
660 genome. *Created with BioRender.com*



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663 **Figure 2. The role of principles of Responsible Research and Innovation (RRI) in nanotechnology**  
 664 **mediated plant gene-editing (A) The six pillars of RRI navigating the three innovation phases to grow plants**  
 665 **for the future.; 1) Scientific and technical research and development (R&D) for safe and sustainable**  
 666 **designs and 2) Product oversight to perform risk-benefit analysis and put in place clear regulatory**  
 667 **guidelines, 3) Post-Commercialisation Marketability and use, constant and transparent evaluation post**  
 668 **commercialisation addressing public and stakeholders' concerns. (B) The principles to design safer**  
 669 **engineered nanomaterials (ENMs) with low toxicity and/or hazard and exposure potential.[33] Created with**  
 670 **BioRender.com**

671 **Table 1. Different types of Engineered Nanomaterials (ENMs) mediated delivery into plant cells.**

Category of ENMs	Attributes and Advantages of ENMs	ENM type, shape & size	Genetic material & Delivery technique	Plant species & Type of Tissue	Major Findings	Refs.
<b>Carbon nanotube (CNT)-based NMs</b>	<i>High aspect ratio:</i> Helps in high cargo loading & high transfection efficiency	Single-walled CNT (SWCNT)	Plasmid DNA encoding GFP, YFP, GUS CRISPR/CasP DS Syringe Infiltration	<i>Oryza sativa</i> (Rice), Leaf and seed (SAM) Mature embryo	<ul style="list-style-type: none"> <li>• PEI-functionalised CNT for transient expression of GFP, YFP, GUS in leaf and embryo tissues</li> <li>• CRISP/Cas9 targeting PDS were infiltrated in seed and embryo</li> <li>• Very low frequency of mutation was observed</li> </ul>	Dunbar et al., 2022 [36]
	<i>Reactive surface:</i> Could be functionalised & shields from enzymatic degradation	Tube-like, L: ~ 500-1000nm D: ~ 1-5 nm	Plasmid DNA encoding GFP and CY3  Foliar application	<i>Arabidopsis thaliana</i> , Leaves	<ul style="list-style-type: none"> <li>• PEI-functionalised SWCNT delivers electrostatically bound plasmid DNA driven by a plastid specific promoter to chloroplast by plant biorecognition approach</li> <li>• Increased leaf H<sub>2</sub>O<sub>2</sub> levels to 0.2970 ± 0.0341 μmol gFW<sup>-1</sup> after 1 day of exposure</li> <li>• SWCNTs induced transient oxidative damage</li> </ul>	Santana et al., 2022 [19]
			Plasmid DNA encoding GFP	<i>Arabidopsis thaliana</i> , Roots	<ul style="list-style-type: none"> <li>• CNT- polymethacrylate maleimide network (SWNT-PM) modified with functional peptide, Cytcox and KH9</li> <li>• Vacuum infiltration of the whole seedling</li> <li>• GFP localisation in nucleus and mitochondria with 30 times higher efficiency</li> </ul>	Law, S.S.Y. et al. (2022) [26]

			siRNA	<i>Nicotiana benthamiana</i> , Leaf	<ul style="list-style-type: none"> <li>95% efficiency of gene silencing at mRNA level in intact plant</li> <li>Delay in siRNA nuclease degradation</li> </ul>	Demirer et al, 2020 [10]
			Syringe Infiltration			
			ssDNA-Fluorescein isothiocyanate (FITC)	<i>L chamomilla M</i> (German chamomile), Suspension cells	<ul style="list-style-type: none"> <li>Synthesis of polyethyleneimine functionalised SWCNT</li> <li>47% transfection efficiency into Chamomile cells</li> <li>High potential of SWCNTs protects from ultrasound damages</li> <li>Ultrasound waves create pores in the cell wall to facilitate transfer of gene transfer.</li> </ul>	Ghaghelestany et al, 2020 [37]
			Ultrasound			
			Plasmid DNA encoding YFP	<i>Eruca sativa</i> , <i>Nasturtium officinale</i> , <i>Nicotiana tabacum</i> & <i>Spinacia oleracea</i> , Leaf	<ul style="list-style-type: none"> <li>Synthesis of chitosan functionalised SWCNT</li> <li>Selective gene delivery to Chloroplast</li> <li>Transgene expression</li> <li>Easy and cost effective</li> <li>Application in mature plants</li> <li>Effective in different plant species</li> </ul>	Kwak et al, 2019 [16]
			Syringe Infiltration			
			Plasmid DNA encoding GFP	<i>Arabidopsis thaliana</i> , Mesophyll Protoplasts		
			Passive delivery		<ul style="list-style-type: none"> <li>Synthesis of arginine functionalised SWCNT</li> <li>Fast, easy and safe plasmid DNA carrier</li> <li>Successful GFP expression confirmed by fluorescence microscopy and western blotting analysis.</li> </ul>	Golestanipour et al, 2018 [38]
			Plasmid DNA encoding GFP	<i>Nicotiana benthamiana</i> , <i>Eruca sativa</i> (arugula), <i>Triticum aestivum</i> (wheat) and <i>Gossypium hirsutum</i> (cotton), Leaf	<ul style="list-style-type: none"> <li>Synthesis of polyethyleneimine functionalised SWCNT</li> <li>Efficient delivery of plasmid DNA with strong transient expression of GFP</li> <li>85% transformation efficiency in arugula protoplasts.</li> <li>Lipid exchange envelope penetration (LEEP) model of internalisation SWCNT-DNA</li> <li>Independent technique applicable in monocot and dicot plant species.</li> </ul>	Demirer et al, 2019 [13]
			Syringe Infiltration			
			Plasmid DNA encoding YFP	<i>Eruca vesicaria</i> (Arugula), Protoplast		
			Passive delivery		<ul style="list-style-type: none"> <li>Synthesis of noncovalently functionalized SWCNTs</li> <li>16% efficiency in transient transformation of protoplasts</li> <li>8% stable transformation frequency for the Callus</li> <li>6% stable transformation frequency for the Leaf explants</li> </ul>	Burlaka et al, 2015 [39]
			Plasmid DNA encoding GFP,	<i>Nicotiana benthamiana</i> , <i>Eruca sativa</i> (arugula), <i>Triticum aestivum</i> (wheat) and <i>Gossypium hirsutum</i> (cotton), Leaf	<ul style="list-style-type: none"> <li>Synthesis of polyethyleneimine functionalised MWCNT</li> <li>Thicker diameter compared to SWCNT</li> <li>Loading and delivery of plasmid DNA is very less with MWCNT in comparison to SWCNT</li> </ul>	Demirer et al, 2019 [13]
		Multi-walled CNT (MWCNT)	Passive delivery			
		Tube-like, L: ~ 2-13 nm D: ~ 1000 nm	Plasmid DNA encoding YFP,	<i>Nicotiana tabacum</i> (Tobacco), Protoplast, callus, and leaf discs	<ul style="list-style-type: none"> <li>Synthesis of noncovalently functionalized MWCNTs</li> <li>13% efficiency in transient transformation of protoplasts</li> <li>3% stable transformation frequency for Callus</li> <li>2% stable transformation frequency for the Leaf explants</li> </ul>	Burlaka et al, 2015 [39]
			Passive delivery			

<b>Metallic and/or Magnetic NMs</b>	<i>High surface to volume ratio:</i> Helps in high cargo loading & functionalisation	PEI-Magnetic Iron oxide NPs (MNPs)	Plasmid DNA encoding GUS gene	<i>Gossypium herbaceum</i> L. (Cotton), <i>Capsicum annuum</i> L. (pepper), <i>Cucurbita moschata</i> (pumpkin) <i>Cucurbita pepo</i> L. (cocozele), and <i>Lilium brownie</i> (lily), Pollen grains	<ul style="list-style-type: none"> <li>• Successful delivery of exogenous GUS gene through surface aperture of pollen facilitated by magnetofection phenomenon</li> <li>• Generation of transformed plants from transgenic seeds through pollination with the magnetofected pollen</li> <li>• Stable inheritance of exogenous gene in the offspring</li> <li>• The system is simple, fast, culture-free and versatile with genotype independence</li> </ul>	Zhao et al, 2017 [20]
	<i>Tunable optical properties:</i> Helps in bioimaging	Spherical, D: ~ 100-120 nm	External magnetic field			
	<i>Bio-compatible:</i> Reduced toxicity and nuclease degradation	PEG-Magnetic Gold NPS (mGNPs)	Fluorescein isothiocyanate (FITC) and Plasmid DNA encoding GUS gene	<i>Brassica napus</i> (Canola), Protoplasts and Walled cell suspension	<ul style="list-style-type: none"> <li>• 95% delivery efficiency with the delivery mGNP-FITC nanoparticles into protoplasts</li> <li>• Successful expression of GUS gene with the delivery mGNP-GUS nanoparticles into protoplasts and walled cell suspension</li> <li>• Non-cytotoxic and biocompatible</li> <li>• No physical damage to cells due to small size</li> </ul>	Hao et al, 2013 [40]
	<i>Tunable size/shape:</i> trigger cargo release & easy transfection					
<i>Magnetic Field:</i> Acts as external aid for easy and faster transfection	Zinc NPs	Plasmid DNA encoding GUS gene	<i>Nicotiana tabacum</i> (Tobacco), Leaf	<ul style="list-style-type: none"> <li>• Synthesis of positively charged poly-L-lysine (PLL) functionalised ZnS nanoparticles</li> <li>• Stable expression of GUS gene observed in transgenic plant.</li> <li>• 88.5% regeneration efficiency obtained in 131 regenerated plants</li> <li>• ZnS NPs provide cost-effective and non-destructive delivery to intact plant cell walls</li> </ul>	Fu et al, 2012 [41]	
<b>Mesoporous silica NMs (MSN)</b>	<i>Mesoporous structure:</i> High cargo loading & controlled release at target site	PEI-MSN	Plasmid DNA encoding GUS gene	<i>Nicotiana tabacum</i> (Tobacco), BY-2 suspension cell culture	<ul style="list-style-type: none"> <li>• Tobacco cells can sustain upto 320 W of ultrasonic intensity</li> <li>• DNA: PEI-MSN mass ratio of 1:1 resulted in 43.43 µg/mg adsorption capacity</li> <li>• Highest transfection efficiency obtained for ultrasonic intensity of 60 W for 20 min</li> </ul>	Zolghadrnasab et al., 2021 [42]
	<i>High bio-compatibility:</i> Very low toxicity and nuclease degradation	Spherical, D: ~ 100 ± 8 nm	Ultrasound			
	<i>Large surface area:</i> High cargo loading	MSNs	Plasmid DNA encoding GUS gene and Plasmid DNA encoding cryIAb gene	<i>Solanum lycopersicum</i> (Tomato), Spray and injection into leaf and injection into shoot.	<ul style="list-style-type: none"> <li>• Synthesis of aminopropyl triethoxysilane (APTES) functionalized MSNs with high porosity</li> <li>• Delivery and transient expression of GUS gene</li> <li>• Delivery of cryIAb gene confirmed by an enhanced resistance in the tomatoes against <i>T. absoluta</i>.</li> <li>• Biocompatible, fast and energy efficient</li> <li>• Efficient in multiple plant tissues</li> </ul>	Hajiahmadi et al, 2019 [43]
	<i>Reactive surface:</i> Ease to functionalise & shields from enzymatic degradation	Fluorescein - or rhodamine-doped MSNs (F/R-MSNs)	Plasmid DNA			
	Spherical, D: ~ 50 nm	Passive delivery	<i>Arabidopsis thaliana</i> , Root	<ul style="list-style-type: none"> <li>• Synthesis of fluorescein-doped MSNs (Type-I MSNs) and organic ligand</li> </ul>	Torney et al, 2007 [45]	
	Type-I MSNs,	Plasmid DNA, Lucifer Yellow dye	<i>Nicotiana tabacum</i> (Tobacco),			

		Type-II MSNs  Spherical, D: ~ 100-200 nm	Passive delivery	Mesophyll Protoplast	functionalised Type-I MSNs by triethyleneglycol (TEG) (Type-II MSNs) <ul style="list-style-type: none"> <li>• 26±7% endocytosis efficiency of Lucifer Yellow dye into protoplast</li> <li>• No uptake of DNA-Type-I MSNs and 7±3% internalisation of DNA-Type-II MSNs into protoplast</li> <li>• Role of Surface properties crucial in plant cell endocytosis</li> </ul>	
<b>Clay NMs</b>	<p><i>Large surface area:</i> High cargo loading</p> <p><i>Bio-compatible &amp; bio-degradable:</i> Ideal for biomolecules</p> <p><i>Multi-layered:</i> Protection from degradation &amp; controlled release</p> <p><i>Reactive surface:</i> Ease to functionalise</p> <p><i>Cost-effective:</i> Easy to upscale</p>	Layered double hydroxide (LDH) nanoparticles  Nanosheet, D: ~ 30-120 nm	Fluorescein isothiocyanate isomer I (FITC), dsRNA encoding GUS gene  Passive delivery	<i>Solanum lycopersicum</i> (Tomato), Pollen grains	<ul style="list-style-type: none"> <li>• Synthesis of LDH nanoparticles of different sizes; 30, 50, 80, 120 nm</li> <li>• Different internalisation efficiency at different development stages of pollen with maximum at early bicellular stage</li> <li>• LDH-50 NPs facilitate delivery of functional GUS-dsRNA with 89% decrease in mRNA levels</li> <li>• % gene silencing varies with size, dose of dsRNA ratio of LDH-dsRNA complexing and duration of treatment</li> </ul>	Yong et al, 2021 [14]
		Layered double hydroxide Nanosheet	Artificial miRNAs, plasmid DNA (13 kb)  Passive delivery on Spraying	<i>Solanum lycopersicum</i> (Tomato), Leaf	<ul style="list-style-type: none"> <li>• Topical spraying on leaves accumulated miRNA for 7 days and pDNAs for 35 days</li> <li>• Decrease in TYLCV infection and increase in H<sub>2</sub>O<sub>2</sub> levels.</li> </ul>	Liu et al., 2020 [46]
		BioClay nanoparticles  Nanosheet D: ~ 50 nm	dsRNA encoding GUS gene  Passive delivery on Spraying	<i>Arabidopsis thaliana</i> , <i>Nicotiana tabacum</i> (Tobacco) and <i>Vigna unguiculata</i> (Cowpea), Leaf	<ul style="list-style-type: none"> <li>• Synthesis of positively charged LDH nanoparticles of average size 50 nm</li> <li>• Topical spraying of dsRNA loaded LDH NPs as BioClay</li> <li>• Sustained release of dsRNA from BioClay upto 30 days after spraying</li> <li>• The uptake of dsRNA triggers RNAi in plant cells against homologous RNA</li> </ul>	Mitter et al, 2017 [47]
		Layered double hydroxide lactate nanosheets (LDH-lactate-NS)  Nanosheet D: ~ 30-60 nm	Tetramethyl rhodamine isothiocyanate (TRITC), Fluorescein isothiocyanate isomer I (FITC), ssDNA-FITC  Passive delivery	<i>Arabidopsis thaliana</i> , Leaf  <i>Nicotiana tabacum</i> (Tobacco), BY-2 cell suspension	<ul style="list-style-type: none"> <li>• Synthesis of positively surface charged delaminated LDH lactate nanosheets (LDH-lactate-NS)</li> <li>• Green fluorescence in FITC and red fluorescence in TRITC loaded LDH-lactate-NS after their internalisation in intact plant cells via non-endocytic pathway</li> <li>• LDH-lactate-NS delivers ssDNA-FITC in the nucleus of BY-2 cells</li> </ul>	Bao et al, 2016 [48]
<b>Polymeric NMs</b>	<p><i>Chemical versatility:</i> Can be designed in varied shapes with functionalities to increase bio-compatibility and bio-degradability</p> <p><i>pH controlled delivery:</i> -Ease to render cargo delivery at different pH conditions</p> <p><i>Positive surface charge:</i> Easy binding of nucleic acids &amp; enhanced</p>	Poly [2-(dimethylamino)ethyl methacrylate], PDMAEMA  Spherical D:~ 10-15 nm	CRISPR/Cas9 RNP  Endocytosis	<i>Triticum aestivum</i> L (Wheat)  Pollen grains	<ul style="list-style-type: none"> <li>• Linear polymer, PDMAEMA complexed RNP targeting SR50 gene conferring resistance to rust pathogen</li> <li>• The first demonstration of the uptake of protein-polymer nanocomplexes into wheat pollen grains.</li> <li>• The transfection efficiency of PDMAEMA-RNP was found to be 20% higher than the control (only RNP)</li> <li>• In planta experiment generated loss-of-mutation progeny.</li> </ul>	Gogoi et al. 2022 [25]
		Polyamidoamine (PAMAM) dendriplexes  Spherical or elliptical D: ~ 123-240 nm	ssDNA-FITC (Fluorescein isothiocyanate), ssDNA encoding GUS gene  Ultrasound	<i>Medicago sativa</i> L. (Alfalfa), Leaf and petiole explants	<ul style="list-style-type: none"> <li>• Hyperbranched PAMAM (hPAMAM) and Generation 2 hPAMAM (hPAMAM-G2) with a core of diethylenetriamine and 45 surface amino groups</li> <li>• Synthesis of DNA and PAMAM dendriplexes at N/P ratios 0.25, 0.5, 1, 2, 3, 4, 5, 10, and 20</li> <li>• Complete neutralization achieved at N/P=4 and smallest size achieved at N/P=10</li> <li>• Transfection and expression of <i>gusA</i> gene with highest efficiency of 1.4% at an N/P=10</li> </ul>	Amani et al, 2018 [49]

	transfection efficiency				<ul style="list-style-type: none"> <li>Increased transfection efficiency of 3.86% due to a combined effect of ultrasound and hPAMAM-DNA</li> </ul>	
	Low cost: Easy to upscale	Poly (dimethylaminoethylmethacrylate (PDMAEM)-based polyplexes	Plasmid DNA encoding YFP gene  Passive delivery	<i>Allium cepa</i> (Onion), <i>Nicotiana tabacum</i> L. (tobacco) and <i>Ceratodon Purpureus</i> (Moss), Protoplast	<ul style="list-style-type: none"> <li>Synthesis of various block copolymers; TN83/6, TN 84/5, LM-8-DM and DLM-9-DM and formation of polyplexes with plasmid DNA encoding YFP</li> <li>TN 83/6 and TN 84/5 possessed highest DNA binding capacity</li> <li>Successful transient and stable protoplast transformation observed by using TN 83/6, TN 84/5 and DLM-9-DM</li> </ul>	Finiuk et al, 2017 [50]
		Polymeric fluorescent dendriplexes  G1 = 129.9 ± 1.1 G2 = 136.5 ± 3.4 G3 = 136.6 ± 2.1	CXR dye-labeled DNA (blue), dsRNA:SHOOT MERISTEMLESS (STM) and WEREWOLF (WER)  Passive delivery	<i>Arabidopsis thaliana</i> , Root	<ul style="list-style-type: none"> <li>Assembly of G1, G2, and G3 dendrimers with a perylene-3,4,9,10-tetracarboxydiimide (PDI) chromophore core with plasmid DNA</li> <li>G1 has the lowest and G3 has the highest delivery efficiency</li> <li>In vivo delivery of G2-dsRNA (STM) and G2-dsRNA (WER) results in reduced shoot apical meristem (SAM) size and increased lateral roots, respectively</li> <li>Cationic surface renders DNA and dsRNA entry into plant cells</li> </ul>	Jiang et al, 2014 [51]
		Conjugated polymer nanoparticles (CPNs)	siGLO Red (a commercial red fluorescent dye)-labelled siRNA, siRNA targeting NtCesA-1 genes  Passive delivery	<i>Nicotiana tabacum</i> L. (tobacco) BY-2, Protoplast and BY-2 suspension cell	<ul style="list-style-type: none"> <li>Successful delivery of CPNs into protoplast within 2 hours, but not in intact plant cells</li> <li>CPNs deliver siRNAs knocking out NtCesA-1 genes in protoplast</li> <li>Good viability of protoplast with 90-96% at 8h, 85% at 24h and 60% at 48h</li> <li>Easy cell wall regeneration of protoplast after transformation</li> </ul>	Silva et al, 2010 [52]
		Generation 4 dendrimers (G4-PAMAM)  D: ~ 4.5 nm	Plasmid DNA encoding GFP gene  Direct and non-invasive delivery	<i>Agrostis stolonifera</i> L., cv., Penn-A-4 (Turfgrass), Callus cells	<ul style="list-style-type: none"> <li>Synthesis of tetramethyl rhodamine isothiocyanate (TRITC) functionalised G4-PAMAM</li> <li>Complexation of DNA-PAMAM forming a “supramolecular mass”</li> <li>Physicochemical properties and nanosize of G4-PAMAM facilitate direct and non-invasive</li> <li>Delivery of DNA with 48.5 % efficiency in transient expression.</li> </ul>	Pasupathy et al, 2008 [53]
<b>Carbon Dots (CD)</b>	Fluorescent nanoparticles	PEI -carbon dots	dsRNA  Spraying	<i>Cucumis sativus</i> cv. (Cucumber), Leaf cells	<ul style="list-style-type: none"> <li>Hydrodynamic size is ~5 nm</li> <li>50-fold increase in dsRNA delivery by CD as compared to naked dsRNA</li> <li>Increase in production of systematic siRNA with CD delivery</li> </ul>	Delgado-Martin et al., 2022 [54]
	Good biocompatibility					
	Low toxicity	Peptide functionalised CD	Plasmid DNA encoding GFP gene	<i>Arabidopsis thaliana</i> , Leaf chloroplast	<ul style="list-style-type: none"> <li>CDs engineered with targeting peptides increase pDNA delivery efficiency</li> <li>CDs with molecular baskets act as reservoirs</li> <li>Increased H<sub>2</sub>O<sub>2</sub> levels observed with decrease in leaf chlorophyll content</li> </ul>	Santana et al., 2022 [19]
	Easy surfaces functionalisation					
	Tunable emission range	PEI-CDs	Plasmid DNA encoding GFP gene  Leaf infiltration, root soaking	<i>Oryza Sativa japonica</i> (rice), <i>Triticum aestivum</i> (wheat), <i>Phaseolus radiatus</i> (mung bean) Leaves and roots	<ul style="list-style-type: none"> <li>It can deliver in multiple cells of monocots and dicots plants</li> <li>96% positive GFP transformation reported in wheat leaf cells</li> <li>CDP deliver hygromycin resistance gene and induce resistance in rice</li> </ul>	Wang et al., 2020 [55]

		PEI-CDs	siRNA Spraying	<i>Nicotiana benthamiana</i> , <i>Solanum lycopersicum</i> (Tomato), Leaf	<ul style="list-style-type: none"> <li>• Highest level of gene silencing observed with CDs of size 3.9 nm</li> <li>• GFP transcript and protein levels reduced to 80%</li> <li>• A visible bleaching phenotype was observed.</li> </ul>	Schwartz et al., 2020 [56]
<b>Miscellaneous Kinds</b>	<p><i>High aspect ratio</i>: Helps in high cargo loading</p> <p><i>Reactive surface</i>: Could be functionalised &amp; shields from enzymatic degradation</p>	Tobacco mild green mosaic virus (TMGMV)-like nanocarriers	Single-stranded DNA bonded to Cy3 and Plasmid DNA encoding GFP	<i>Arabidopsis thaliana</i> , Protoplasts Intact leaf	<ul style="list-style-type: none"> <li>• Native and inactivated TMGMVs coated with polycationic biopolymer poly(allylamine) hydrochloride (PAH) generate highly charged nanomaterials <math>56.20 \pm 4.7</math> mV</li> <li>• TMGMV-PAH delivered ssDNA into protoplast cells without using mechanical aid</li> <li>• Inactivated TMGMV-PAH demonstrate pDNA delivery and expression in <i>Arabidopsis</i> leaf epidermal cells <i>in vivo</i></li> </ul>	Islam et al., 2024 [57]
	<p><i>Large surface area</i>: High cargo loading</p> <p><i>Bio-compatible &amp; bio-degradable</i>: Ideal for biomolecules</p> <p><i>Low cost</i>: Easy to upscale</p>	<p>Calcium phosphate (CaP) NPs</p> <p>Spherical, D: ~ 20-50 nm</p>	Plasmid DNA encoding GUS gene	Passive delivery	<i>Brassica juncea</i> L. cv. <i>Pusa Jaikisan</i> , Hypocotyl explants from seeds acid mediated dissolution followed by endosomal	<ul style="list-style-type: none"> <li>• Synthesis of CaP nanoparticles in aqueous core of reverse micellar droplets by the reaction between calcium and phosphate ion</li> <li>• 80.7% transformation efficiency of CaP-DNA as compared to 8% of naked DNA</li> <li>• GUS integrates into genomic DNA by non-homologous recombination process</li> <li>• Different advantages of CaP NPs</li> <li>• escape of DNA facilitated by calcium ions osmotic imbalance</li> <li>• Compaction of DNA by calcium ions rendering its cytosolic stability</li> <li>• Nuclear uptake of DNA facilitated by nuclear pore complex of calcium ions</li> </ul>

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674 **Table 2. DNA-free gene-editing delivery methods in a variety of plant cells**

Plant species	Mode of delivery & Type of Tissue	Type of SDN & Targeted gene	Major Findings	Refs.
<i>Elaeis guineensis</i> (Oil palm)	PEG transformation of protoplast	CRISPR/Cas9 RNP Eg PDS	<ul style="list-style-type: none"> <li>Multiplex genome editing using multiple RNPs</li> <li>Assessment of different amounts of Cas9 and heat stress using <i>E. guineensis phytoene desaturase (EgPDS)</i> as the target gene.</li> <li>Cas9 amount at 40 µg, and treatment at 39°C increase the genome editing efficiency to 100%.</li> </ul>	Norfaezah et al., 2024 [59]
<i>Solanum bulbocastanum</i>	PEG transformation of protoplast	CRISPR/Cas9 RNP A gene from nitrate and peptide transporter family	<ul style="list-style-type: none"> <li>The first transgene-free protocol for genome editing of <i>S. bulbocastanum</i></li> <li>2-8 bp deletions showing loss-of-function mutation</li> <li>Regeneration to full plants</li> </ul>	Azariadis et al. 2024 [60]
<i>Vitis vinifera</i> (Grapevine)	PEG transformation of protoplast	CRISPR/Cas9 RNP GFP	<ul style="list-style-type: none"> <li>Successful knockout of GFP reporter gene with 17% protoplast transformation efficiency</li> <li>Regeneration of GFP- plant with 23-34% efficiency</li> </ul>	Najafi et al., 2023 [8]
<i>Triticum aestivum</i> L. (Bread Wheat)	Biolistic bombardment of immature embryo cells PEG transformation of protoplast	CRISPR/Cas9 RNP Pi21 Tsn1 Snn5	<ul style="list-style-type: none"> <li>Heat treatment of transfected tissue.</li> <li>Protoplast transfection at 30°C yielded higher editing rates</li> <li>Biolistic transformation at 30 &amp; 37°C regenerated 11.8-50% edited plants</li> </ul>	Poddar et al., 2023 [7]
<i>Triticum aestivum</i> L. (Bread Wheat)	Nanoparticle mediated delivery into pollen grains	CRISPR/Cas9 RNP SR50	<ul style="list-style-type: none"> <li>Successful knockout of SR50 gene with loss-of-function mutation in M2 generation</li> <li>Linear polymer, PDMAEMA complexed RNP targeted SR50 gene</li> <li>The first demonstration of the uptake of protein-polymer nanocomplexes into wheat pollen grains.</li> </ul>	Gogoi et al. 2022 [25]
<i>Nicotiana benthamiana</i> , <i>Thlaspi arvense</i> (pennycress), <i>Glycine max</i> (soyabean), <i>Setaria viridis</i>	PEG transformation of protoplast	CRISPR/Cas9 RNP & Cas12a RNP PDS	<ul style="list-style-type: none"> <li>Temperature sensitivity of different Cas was tested. Highest activity observed at 22 and 26 °C</li> <li>Resulted in 34-85.2% mutagenesis efficiencies</li> <li>Bi-allelic and mono-allelic mutation observed in regenerated plants</li> </ul>	Banakar et al., 2022 [61]
<i>Solanum peruvianum</i> (Tomato)	PEG-calcium transformation of protoplast	CRISPR/Cas9 RNP and plasmid SpRDR6, SpSGS3 SpPR-1, SpProSys, SpMlo1	<ul style="list-style-type: none"> <li>A diploid/allotetraploid protoplast regeneration method</li> <li>60% efficiency without any marker gene selection</li> <li>Diploid and tetraploid heritable mutants were obtained in all targeted genes and were heritable in next generation</li> </ul>	Lin et al., 2022 [62]
<i>Solanum lycopersicum</i> (Tomato)	PEG transformation of protoplast	CRISPR/Cas9 RNP SP SP5G	<ul style="list-style-type: none"> <li>Optimisation of protoplast isolation and shoot regeneration</li> <li>Mutation efficiency was 31.8% targeting both gene simultaneously</li> <li>Mutation efficiency was 60% in one allele in either of the gene</li> </ul>	Liu et al., 2022 [63]
<i>Glycine max</i> (Soyabean)	PEG transformation of protoplast	CRISPR/Cas9 RNP CPR5	<ul style="list-style-type: none"> <li>Protoplast transformation, concentration and ratio of Cas9 &amp; gRNA were optimised for soyabean</li> <li>+5 nt &amp; -30 bp InDels with mutation frequency of 4.2-18.1% in GmCPR5 locus</li> </ul>	Subburaj et al., 2022 [64]
<i>Brassica napus</i> L. (Canola)	PEG transformation of protoplast	CRISPR/LbCas12a RNP HSFA1	<ul style="list-style-type: none"> <li>Frequency of edits was 40% with targeted deletion of 2-9 nucleotide</li> <li>Out of 30 regenerated plants, 12 were edited.</li> <li>6 of the edited plants were biallelic mutated and another were monoallelic.</li> </ul>	Sidorov et al., 2021 [65]
<i>Solanum tuberosum</i> L. (Potato)	PEG transformation of protoplast	CRISPR/Cas9 RNP Sbe1 (BE1T3, BE1T4) Sbe2 (BE2T3, BE2T4)	<ul style="list-style-type: none"> <li>Mutation frequency was 72% for potato starch with no detectable branching</li> <li>All alleles of Sbe1 were mutated in Group 1 &amp; 2</li> <li>2-3 alleles of Sbe2 in group 2 and all alleles of Sbe1&amp;2 mutated in Group 3</li> </ul>	Zhao et al., 2021 [66]
<i>Cicer arietinum</i> (Chickpea)	PEG transformation of protoplast	CRISPR/Cas9 RNP 4CL RVE7	<ul style="list-style-type: none"> <li>RVE7 sgRNA show ~77.3% indel percentage indicating editing efficiency</li> <li>4CL sgRNA very low (2%) indel percentage</li> </ul>	Badhan et al., 2021 [67]

<i>Musa spp. Cavendish</i> (Banana)	PEG transformation of protoplast	CRISPR/Cas9 RNP PDS	<ul style="list-style-type: none"> <li>Optimised and established protoplast transformation in banana</li> <li>Mutation efficiency of 0.92% observed</li> </ul>	Wu et al., 2020 [68]
<i>Triticum aestivum</i> L. (Bread Wheat)	PEG transformation of protoplast	CRISPR/Cas9 RNP GW2-B PinB-D ASN2-A	<ul style="list-style-type: none"> <li>Demonstrates a simplified protoplast isolation method</li> <li>GW2-B: 19.2% in Bob-white and 36% in Chinese spring</li> <li>ASN2-A: 16.4% in Bob-white and 12.9% in Chinese spring</li> <li>PinB-D: 0% in both</li> </ul>	Brandt et al., 2020 [69]
<i>Nicotiana tabacum</i> L. (Tobacco)	Lipofection using Lipofectamine 3000 and RNAiMAX in BY2 cell protoplast	CRISPR/Cas9 RNP pporRFP	<ul style="list-style-type: none"> <li>First lipofection-mediated RNP transfection approach in plant cells</li> <li>Lipofectamine 3000 showed 66% efficiency and RNAiMAX- 48% efficiency in protein delivery</li> <li>It confers higher % of targeted mutagenesis frequency than PEG- and biolistic-mediated protein delivery</li> </ul>	Liu et al., 2020 [70]
<i>Petunia cv.</i> (Mirage Rose)	PEG transformation of protoplast	CRISPR/Cas9 RNP PhACO	<ul style="list-style-type: none"> <li>Targeted gene encoding the enzyme for ethylene biosynthesis</li> <li>High transcript levels linked to high ethylene levels detected in later stage of flowering</li> <li>Less ethylene production and increased flower longevity in T0 &amp; T1 mutant lines.</li> </ul>	Xu et al., 2020 [71]
<i>Brassica (B. oleracea, B. napus, and B. rapa)</i> (Cabbage, rapeseed and Chinese Cabbage)	PEG transformation of protoplast	CRISPR/Cas9 RNP FRI PDS	<ul style="list-style-type: none"> <li>4 sgRNAs targeting FRI and PDS genes in all 3 species</li> <li>No mutations in rapeseed protoplasts</li> <li>Cabbage: 0.09 to 2.25% mutation frequencies</li> <li>Chinese cabbage: 1.15 to 24.51% mutation frequencies</li> <li>Local mutations (indels) with only 7.5 mg each of Cas9 and sgRNA</li> </ul>	Murovec et al., 2018 [72]
<i>Solanum tuberosum</i> (Potato)	PEG transformation of protoplast	CRISPR/Cas9 RNP GBSS	<ul style="list-style-type: none"> <li>GBSS encodes granule bound starch synthase enzyme</li> <li>RNP (crRNP, synthetically produced) showed 9% mutation frequency</li> <li>IVT-RNP (<i>in vitro</i> transcriptionally produced) showed 25% mutation frequency</li> <li>80% of mutated shoots had unintended deletions</li> <li>Mutations in all four alleles of regenerated shoots confirmed knockout of GBSS function</li> </ul>	Anderson et al., 2018 [73]
<i>Triticum aestivum</i> L. (Bread Wheat)	Biolistic bombardment of immature embryo cells with gold particles= 0.6 µm  PEG transformation of protoplast	CRISPR/Cas9 RNP TaGW2 and TaGASR7	<ul style="list-style-type: none"> <li>No off targeted mutations</li> <li>Protocol takes 7-9 weeks producing independent mutants from 100 RNP transfected immature embryos with very high 4.4% mutant production efficiency</li> </ul>	Liang et al., 2017 [74]
<i>Nicotiana attenuate</i> (tobacco), <i>Glycine max var.</i> ( <i>soybean</i> )	PEG transformation of protoplast	CRISPR/Cpf1 (Lb &As) RNP AOC FAD2-1A, FAD2-1B	<ul style="list-style-type: none"> <li>Cpf1 induces multiple nucleotide deletions at two targeted loci simultaneously in soyabean</li> <li>Indels observed at FAD2-1A with 11.7 % frequency and at FAD2-1B with 9.1% frequency with LbCpf1 which more than AsCpf1</li> <li>Cpf1-RNP induced indels in tobacco target site[75]</li> </ul>	Kim et al., 2017 [75]
<i>Chardonnay</i> (Grapevine), <i>Golden delicious</i> (Apple)	PEG transformation of protoplast	CRISPR/Cas9 RNP MLO-7 (Grapvine), DIPM-1, DIPM- 2, DIPM-4 (Apple)	<ul style="list-style-type: none"> <li>MLO-7 is a susceptible gene targeted to increase powdery mildew resistance</li> <li>DIPM-1, DIPM- 2, and DIPM-4 genes targeted to increase fire blight disease resistance in apple</li> <li>Highest mutation frequency: 3:1 ratio, MLO-7; the 3:1 ratio, DIPM 1; 1:1 and 3:1 ratio, DIPM 2; 1:1 ratio, DIPM 4 for Cas9: sgRNA ratio</li> </ul>	Malnoy et al. 2016 [29]
<i>Zea mays</i> (Maize)	Biolistic bombardment of immature embryo cells	CRISPR/Cas9 RNP LIG ALS2 MS26,MS45	<ul style="list-style-type: none"> <li>DNA-free and selectable marker free mutagenesis at high frequencies (2.4 – 9.7 %)</li> <li>No off-target mutation</li> <li>Obtained 90% as one mutated allele with 10%as biallelic mutations</li> </ul>	Svitashev et al. 2016 [76]
<i>Petunia x hybrida cv.</i> (Madness)	PEG transformation of protoplast	CRISPR/Cas9 RNP Petunia nitrate reductase (NR)	<ul style="list-style-type: none"> <li>Targeted mutation can occur in 4 out of 6 specific NR sites</li> <li>T7E1 assay showed site-specific mutations at 2.4 to 21% frequencies at four NR1, 2, 4 and 6 sites</li> <li>Deep DNA sequencing showed 63:37 average ratio of deletion to insertion collectively by the 4 NR sites</li> </ul>	Subbhuraj et al, 2016 [77]
<i>Nicotiana benthamiana</i>	PEG transformation of protoplast	TALENs mRNA ALS2	<ul style="list-style-type: none"> <li>4 <i>A. thaliana</i> UTRs fused to coding sequence of TALEN pair</li> <li>Targeted mutagenesis 12 -fold lower than DNA controls.</li> <li>UTRs increased frequency of mutagenesis</li> </ul>	Stoddard et al, 2016 [78]

<i>Triticum aestivum</i> L. (Bread Wheat) <i>Triticum turgidum</i> L. var. <i>durum</i> (Durum Wheat)	Biolistic bombardment of immature embryos  PEG transformation of protoplast	CRISPR/Cas9 DNA and RNA  TaGASR7-A1 TaGASR7-B1 TaGASR7-D1	<ul style="list-style-type: none"> <li>• Transient expression of CRISPR/Cas9 DNA or guide RNA</li> <li>• Mutagenesis through CRISPR DNA is higher compared to RNA</li> <li>• T0 generation with no detectable transgene was obtained through CRISPR RNA with no off-target effects</li> </ul>	Zhang et al 2016 [79]
<i>Arabidopsis thaliana</i> , <i>Nicotiana attenuate</i> (tobacco), <i>Oryza sativa</i> (rice), <i>Lactuca sativa</i> (lettuce)	PEG transformation of protoplast	CRISPR/Cas9 RNP  BRI-1, PHYB (Arabidopsis) AOC (tobacco) P450, DWD1 (rice) BIN2 (lettuce)	<ul style="list-style-type: none"> <li>• RNPs induced targeted gene modifications in 6 genes in 4 plants</li> <li>• Small insertions/deletions at targeted sites with germline-transmissibility</li> <li>• 46% frequency in achieving targeted mutagenesis in the whole regenerated plants</li> </ul>	Woo et al., 2015 [30]

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