Manganese metaphosphate Mn(PO3)2 as a high-performance negative electrode material for lithium-ion batteries

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Abstract

 We report a novel negative conversion electrode material, manganese (II) metaphosphate $Mn(PO₃)₂$. This compound can be synthesized by a facile solid-state method, and after carbon-coating delivers an attractively high reversible capacity of 477 mAh/g at 0.1C and 385 mAh/g at 1C. We investigated the reaction mechanism with a combination of *ex situ* X-ray absorption spectroscopy, *in situ* X-ray diffraction, and high-resolution transmission electron microscopy. We observed a direct conversion process by monitoring the first discharge *in operando*, in which Mn(PO₃)₂ reacts with Li to give fusiform Mn nanograins a few Ångstroms 21 in width, embedded in a matrix of lithium conducting LiPO₃ glass. Due to the fine nanostructures of the conversion products, this conversion reaction is completely reversible.

 Keywords: Lithium-ion batteries, conversion electrode, manganese (II) metaphosphate, nanograins.

Graphical Abstract

Introduction

2 Technology improvements in rechargeable batteries are currently being driven by the electric 3 vehicle (EV) industry and smart-grid technologies based on renewable energy sources^[1-5]. The former requires batteries with rapid charge and discharge rates, high energy densities, and high safety. For larger-scale applications, the latter requires batteries preferably with a low cost per kW h and which are environmentally friendly. Since lithium-ion batteries (LIBs) z were commercialised in 1991 $^{[6]}$, they have grown to dominate the rechargeable battery market by virtue of their performance and lifespan. They are now moving into new emerging applications such as EVs and grid-level power storage.

 However, the electrode materials currently used in LIBs increasingly struggle to satisfy the 11 demands of these new applications. This is particularly true of negative electrode materials^{[3,} ^{6]}, where only a handful of choices are available, in contrast to the rich variety of positive electrode materials. There is also growing pressure to reduce the use of Co and Ni, the key 14 metal elements in many commercial positive electrode materials (e.g., LiCoO₂^[7], LiNi_{1-y-} 15 $\text{zMn}_y\text{Co}_z\text{O}_2^{[8]}$ and some state-of-the-art negative electrode materials (e.g., Co₃O₄^[9], CoP^[10], 16 and NiP₃^[11]), due to their toxicity, limited availability and rapidly increasing price^[2, 12]. Discovering and developing new high energy density negative electrode materials based on naturally abundant elements (*e.g*., Mn and Fe) is thus an urgent task for materials 19 researchers.^[13]

 Graphitic carbon is the most common negative electrode material in commercial LIBs, theoretically delivering a relatively high capacity of 372 mAh/g through an intercalation reaction. However, it is intrinsically limited to modest practical capacity densities, especially 23 when working at high rates^[14], which is a serious shortcoming in EV applications. The capacity density of graphite, as in all intercalation electrode materials, is constrained by the crystal lattice. When Li intercalates in the lattice structure of the host, it occupies an interstitial site and blocks further Li ions from occupying directly adjacent interstitial sites, limiting the energy storage capacity, even though the active centre element (carbon or transition metals) in the host lattice could theoretically be further reduced.

 Conversion reactions offer an alternative way forward to achieve higher energy capacity 30 density, and they have attracted increasing attention in the last few years^[15-18]. Conversion reactions enable transition metals to transfer two or more electrons and therefore can deliver 32 more than double the capacity of regular intercalation reactions. Some oxides^[19, 20], 33 nitrides^[21], phosphides^[22], and sulphides^[23] capable of reversibly storing Li through conversion reactions have been investigated as negative electrode candidates for LIBs. Complete reduction of transition metal ions in these compounds to the metallic state allows them to deliver very high capacities. However, issues related to electrochemical performances, such as rapid capacity fading upon cycling, low rate capability, and large irreversible capacity loss 38 in the first cycle, have kept them from being commercialized^[15, 18].

 Far fewer conversion electrodes are known than intercalation materials. The search for new conversion materials has thus become an important area of research. Here we report the first systematic investigation of a novel negative conversion electrode material, manganese metaphosphate. In contrast to above monoanionic conversion materials with high-strength 1 ionic bonds, $Mn(PO₃)₂$ is a polyanionic compound with weaker ionic bonds and should 2 therefore demonstrate higher electrochemical activity. In addition, LiPO $_3$, is formed through the conversion reaction and is also a good Li conductor, which should improve the intrinsic rate capability of manganese metaphosphate as an electrode. Finally, beyond exploring and 5 quantifying the electrochemical properties of $Mn(PO₃)₂$, we have identified its conversion mechanism using synchrotron X-ray techniques combined with high-resolution transmission electron microscopy (HRTEM).

Experimental

 Synthesis: Polycrystalline (powder) samples of manganese metaphosphate Mn(PO3)2 were synthesized by a conventional solid-state method. In a typical synthesis, stoichiometric manganese acetate tetrahydrate (AJAX, 99%) and ammonium di-hydrogen phosphate (BDH, 98%) were well ground and thoroughly mixed in a planetary ball-mill at 400 rpm for 2 h with acetone as the dispersant. After drying, the fine powder was placed in an alumina crucible and first heated in a muffle furnace at 400°C for 5h to remove volatile contents, followed by an intermediate grinding. The powder was heated again to 650°C and sintered at this 17 temperature for 10 h to crystallize $Mn(PO₃)₂$. The obtained $Mn(PO₃)₂$ powder was finely ground before being used to make electrodes. Carbon-coating was performed by a carbothermic method in a tube furnace at 600°C for 3 h under Ar flow. A 1:1 (mass ratio) mixture of sucrose (Alfa Aesar, 99%) and PEG-6000 (Alfa Aesar) was selected as the carbon source to achieve a better coating effect. A 0.2:1 (mass ratio) mixture of carbon source and Mn(PO3)2 powder was thoroughly mixed in advance by wet ball milling at 400 rpm for 1 h. 23 This procedure resulted in an integrally thin carbon coating layer of ~3nm on the surface of 24 Mn(PO_3)₂ particle after carbothermic reduction, as shown in Figure 4b. The carbon content of as-prepared Mn(PO3)2/C is 6.72 *wt*%, measured by a GmbH-vario EL III Elemental Analyser.

26 **Structural Characterization:** Phase identity and purity of as-prepared Mn(PO₃)₂ and 27 Mn $(PO_3)_2$ /C were checked on a PANalytical X'Pert diffractometer. X-ray powder diffraction 28 (XRD) data were collected from 10-70 $^{\circ}$ (2 θ) in reflection mode using Cu K_a monochromatic 29 radiation (λ = 1.5406 Å). Rietveld refinement against XRD data was performed using TOPAS 30 $5^{[24]}$. XRD patterns of the 1st lithiated and the 1st delithiated Mn(PO₃)₂ electrodes were also collected *ex situ* on the same instrument.

 Electrochemical Characterization: The working electrode was prepared by casting the electrode slurry on a thick battery-grade copper foil (25 μm in thickness) with a loading 34 density of 3 mg/cm². The slurry was made by homogeneously dispersing the active material 35 powder $(Mn(PO₃)₂$ or $Mn(PO₃)₂/C$, carbon black (super P) (Alfa Aesar), and PVDF binder (polyvinylidene difluoride) (Aldrich) with a mass ratio of 80:10:10 in the solvent of NMP (1- methyl 2-pyrrolidinone) (Alfa Aesar). The electrode sheet was cut into round disks with a diameter of 16 mm after oven drying at 80°C, and then redried before being transferred into an Ar-filled glovebox. CR2032 half-cells were assembled in this glovebox using Li metal chips 40 (MTI) as counter electrodes, Celgard polypropylene films (MTI) as separators, and 1M LiPF $_6$ (lithium hexafluorophosphate) solution (Sigma-Aldrich) in the mixed solvents of ethylene carbonate (EC) and diethyl carbonate (DEC) in a volume ratio of 50:50 as the electrolyte.

 Half-cells were discharged and charged between 0.01 V and 2.5 V at room temperature on a Neware battery tester to evaluate the reversible capacity, cycling stability, and rate capability 3 of the working electrode $(Mn(PO₃)₂$ or $Mn(PO₃)₂/C$). With our defined 1C current rate of 300 mA/g, we performed cycling measurements at 0.1C and performed variable rate measurements at 0.1C, 0.2C, 0.5C, 1C, 2C, 5C and 10C. A reference cell using carbon black 6 as the working electrode was tested at variable rates (0.1-10C, $1C = 300$ mA/g) in the voltage window of 0.01-2.5 V to evaluate the capacity contributions of carbon black to the observed capacities.

 X-ray Absorption Spectroscopy: *Ex situ* X-ray absorption near-edge spectroscopy (XANES) measurements were performed on the XAS wiggler beamline (12ID) at the Australian Synchrotron. XANES spectra were acquired in transmission mode under a helium 12 (He) atmosphere at room-temperature in the energy range around the Mn K-edge ($E_0 =$ 6.5390 keV) from 6.350 keV to 7.090 keV. Instrument energy calibration was monitored using 14 a bulk metallic Mn foil. Data processing was performed using the Demeter software suite^[25]. A modified CR2032 coin cell was used in the XANES measurements, in which windows with a diameter of 4 mm were cut on the centre of both the top and bottom cases and the spacer to 17 allow the beam to pass through the $Mn(PO_3)_2$ electrode. The coin cell of $Mn(PO_3)_2$ was cycled on a Neware battery tester near the beamline over an accumulated period of 18.8h. XANES spectra were collected from the same coin cell, which we transferred rapidly from the battery tester to the sample chamber in the beamline. This measurement approach reflects the state 21 of the $Mn(PO_3)_2$ electrode in (close to) real-time during lithiation and de-lithiation which minimises experimental errors. XANES measurements were performed every two hours over 23 the course of the 1st discharge and at the end of the 1st charge. A current rate of 0.2C was used for both discharge and charge processes.

 Synchrotron XRD: *In situ* XRD measurements were carried out in transmission mode at the Powder Diffraction beamline at the Australian Synchrotron. Continuous measurements during 27 only the first discharge process were collected at $\lambda = 0.6888$ Å over a 20 range of 1.5–76.5° with each total diffraction pattern measured over a period of 4mins. The similar experimental coin cell to the one used in the XANES measurement was discharged with a Neware battery tester at a current rate of 0.2C during the measurements.

 Electron Microscopy: The textures and microstructures of Mn(PO3)2 particles before and 32 after the 1st lithiation and pristine $Mn(PO₃)₂/C$ particles were characterized with a JEOL JEM- 2200FS transmission electron microscope (TEM). The lithiated electrode was washed three times with dimethyl carbonate (DMC) in an argon atmosphere before being dispersed in ethanol and loaded onto specialised TEM copper mesh.

Results and Discussion

38 Manganese metaphosphate $Mn(PO₃)₂$ crystallizes in the monoclinic space group C1 2/c 1^[26]. 39 Its framework structure, shown in Figures 1a-b, consists of edge-sharing $[MnO₆]$ zig-zag 40 octahedral chains and $[P_4O_{12}]$ rings which are alternately stacked perpendicularly to the [010] 41 axis. [MnO₆] chains run approximately along the [101] direction, while $[P_4O_{12}]$ rings consisting of four corner-sharing [PO4] tetrahedra are isolated and distributed approximately parallel to the (010) planes. The XRD pattern in Figure 1c indicates that single-phase crystalline Mn(PO₃)₂ was obtained from the solid-state reaction synthesis. Rietveld refinement against XRD data yielded an excellent profile fit with R*wp* = 4.83%. No structural difference was apparent from the XRD pattern after carbon-coating, see Figure S1.

8 of Mn(PO₃)₂ on the (110) plane. (c) Rietveld-refinement against the XRD pattern (λ = 1.5406 9 \land) of as-prepared Mn(PO₃)₂.

2 **Figure 2** (a) *Ex situ* XANES spectra of the Mn(PO₃)₂ electrode during the 1st discharge (Mn 3 reduction) and after 1st charge (Mn oxidation). (b) Fraction of Mn²⁺ / Mn⁰ (with error bars) as a 4 function of time, as determined from XANES spectra obtained by linear combination fitting.

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6 The electrochemical reaction of $Mn(PO₃)₂$ with Li was first examined using the XANES technique which is sensitive to the local bonding environment and oxidation state^[27]. Mn K-8 edge *ex situ* XANES spectra were collected during the first discharge and charge processes 1 are presented in Figure 2a. As can be seen, there are two isosbestic points O' and O'' at 6546 2 eV and 6564 eV respectively in the XANES spectra. This indicates a two-phase redox 3 reaction. A typical Mn^{2+} absorption spectrum obtained from the pristine electrode is similar to 4 the reported Mn K-edge spectra from manganese (II) oxide^[28, 29].

5 Two small peaks at 6535 eV and 6539 eV in the pre-peak region are observed in the XANES 6 spectrum of the pristine electrode which are due to transitions from the 1s core state to the 3d z states^[27]. The first peak is caused by the local 1s3d quadrupole transition, while the second is 8 produced by a dipole 1s4p transition (1s to the 4p character of the 3d-band due to the 9 hybridization of the p and d orbitals).This second transition only occurs when Mn is oxidised 10 (non-metallic state) as in $Mn(PO_3)_2$. A sharp upturn caused by the absorption of X-ray photons 11 by the 1s electrons of Mn is observed, starting from 6542 eV and forming a shoulder at 6548 12 eV and a peak at 6552 eV in the spectrum of $Mn(PO₃)₂$. As the conversion reaction proceeds, 13 the form of the collected spectra changes from Mn^{2+} -like to Mn^{0} -like with obvious position 14 shifts of the 1s electron absorption shoulder and peak, and their decreasing intensities, 15 approach those of metallic Mn. In the XANES spectrum of Mn metal foil (the reference), no 16 peak is observed in the pre-peak region, and the strong absorption shoulder and peak of 1s 17 electrons are located at 6540 eV and 6554 eV, respectively, which is consistent with previous 18 reports^[30]. On the basis of these XANES spectra, the reversible conversion reaction which 19 takes place in the $Mn(PO_3)_2$ electrode can be written as in Equation (1).

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Mn^{2+}(PO_3)_2 + 2 Li^+ + 2e^- \rightleftharpoons Mn^0 + 2 Li^+PO_3 \tag{1}
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21 XANES spectra were fitted by linear combination fitting to calculate their corresponding 22 fractions of Mn^{2+}/Mn^0 during the 1st discharge and 1st charge. The evolution of the fractions 23 over time is shown in Figure 2b. The Mn^{2+} fraction linearly decreases over the discharge time 24 of 13.8 h, indicating that the conversion reaction takes place continuously over this period. 25 Almost all of the Mn²⁺ (0.976 \pm 0.004) is reduced to Mn⁰ by the end of discharging, and almost 26 all of Mn⁰ is oxidized back to Mn²⁺ (0.963 \pm 0.006) in the following charge process, thus 27 demonstrating that the conversion reaction in Equation (1) is completely reversible.

28 We then used *in situ* synchrotron XRD characterization to monitor the crystal structure 29 evolution of the Mn(PO_3)₂ electrode during the 1st discharge process, see Figure 3. The (11-1) 30 and (022) reflections of $Mn(PO₃)₂$ continuously lose intensity until they disappear at the end of 31 the lithiation process. This is consistent with our results from *ex situ* XANES that the 32 conversion reaction takes place continuously over the entire $1st$ discharge. XRD 33 measurements did not provide evidences for the formation of intermediate phases, i.e., 34 Mn(PO₃)₂ appears to convert directly to metallic Mn. At full lithiation, the Mn(PO₃)₂ electrode 35 is too poorly crystalline to identify the conversion products by XRD. After a subsequent 36 charge process, the electrode does not recrystallize as measured from the XRD pattern of the 37 delithiated electrode, see Figure S2.

38 Unlike intercalation electrodes, which accommodate Li⁺ ions in ordered crystal lattices, 39 conversion materials require an amorphization process to activate the electrodes. This 40 process is accompanied by a large volume expansion of the electrode particles, which 41 adversely affects cycling stability through reduced contact with current collectors and 42 conductive additives, and even pulverizes the particles themselves^[17]. Some proposed 1 solutions to this problem have been shown to improve performance, such as fabricating nano-

2 porous structures^[10, 29], coating particle surfaces^[29], compositing with flexible carbonaceous

3 materials (e.g., graphene^[31]), and using flexible binders^[32]. In the present work we found that

4 carbon coating to form $Mn(PO₃)₂/C$ greatly improved the electrochemical performance over

5 short-term cycling.

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8 **Figure 3** Selected 2θ regions of the *in situ* synchrotron XRD data (λ = 0.6888 Å) of the 9 Mn(PO_3)₂ electrode during the 1st discharge.

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11 The textural structure changes of the $Mn(PO₃)₂$ electrode before and after the conversion 12 transformation were then locally examined by high-resolution transmission electron 13 microscopy (HRTEM). As synthesized by the solid-state method at high temperature, both 14 Mn(PO_3)₂ and Mn(PO_3)₂/C are highly crystalline, as evidenced by the long and continuous 15 lattice fringes of the monoclinic metaphosphate structure in the HRTEM images in Figure 4a-16 b. Fine nanostructures were observed in lithiated Mn(PO₃)₂ particles, as shown in Figures 4c-17 d, with fusiform nanograins of several Ångstroms in width and several nanometres in length 18 randomly dispersed in an amorphous matrix. The lattice fringe spacing of \sim 2.00 Å is 19 consistent with metallic Mn, and can be indexed to the $(411)/(330)$ planes of α-Mn^[33] or the (221)/(310) of β-Mn[34] 20 (*d*-spacings of α-Mn and β-Mn are shown in Table S1). α-Mn is the most stable phase of manganese metal at room-temperature, with β-Mn normally only stable at high-temperatures, from 707-1087°C. However, as the width of the Mn nanograins formed here is smaller than the unit cells of both α-Mn and β-Mn (see Table 1), the structure cannot be conventionally labelled as either phase. This is further underlined by the significant defect concentration (missing or misplaced atoms) evident in Figure 4d.

 The long axes of the Mn nanograins are mostly (but not perfectly) aligned, clearly retaining 7 some of the orientation of the original crystalline $Mn(PO₃)₂$ from which they are nucleated. Their small size and homogenous dispersion throughout the glassy matrix create a percolation network, which enables efficient electron transfer through the electrode particles. 10 This explains the ready re-conversion of lithiated $Mn(PO₃)₂$ electrode back to the delithiated form. 12 The amorphous matrix consists of glassy LiPO₃ according to Equation (1). LiPO₃ glass is an

- excellent lithium ion conductor and has been intensively investigated as a candidate solid-14 state electrolyte^[35-37]. This leads to the expectation of good rate performance from our manganese metaphosphate electrodes.
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2 **Figure 4** HRTEM images and bright-field images (inserts) of (a) as-prepared uncoated 3 Mn(PO₃)₂ powders, (b) carbon coated Mn(PO₃)₂/C powders, and (c) fully lithiated Mn(PO₃)₂ 4 electrode. (d) shows the inverse fast Fourier transform (IFFT) (coloured) of the yellow square 5 area in (c).

6 **Table 1** Cell parameters of α-Mn and β-Mn at the room temperature.

1 Lastly, we evaluated the electrochemical performance of manganese metaphosphate as a 2 negative electrode material in LIB half-cells. As shown in Figure 5a, an extraordinarily high 3 initial discharge capacity of 831.8 mAh/g was obtained from the $Mn(PO₃)₂$ cell, more than 4 triple the theoretical value (252 mAh/g) calculated from the conversion reaction in Equation 5 (1). High reversible capacities up to \sim 321 mAh/g (from the 2nd discharge) were obtained in 6 subsequent discharges, which is also \sim 70 mAh/g higher than the theoretical conversion 7 value.

8 The extremely high capacity in the $1st$ discharge is due to irreversible decomposition of the 9 electrolyte accompanied by the formation of a solid electrolyte interphase (SEI) film on the 10 surface of the negative electrode particles. This process consumes a large amount of 11 electrolyte, which therefore contributes considerable additional capacity. Further additional 12 capacity in subsequent cycles is mainly due to "interfacial storage"^[17] of lithium between Mn 13 nanodomains and glassy LiPO₃ matrix, whereby additional Li⁺ ions are stored on the glassy 14 side while electrons are localized on the metallic side, leading to a formal charge 15 separation^[17]. Such two-phase pseudo-capacitive behaviour has been observed in many 16 negative conversion electrodes^[38, 39] and is also supported by theoretical calculations^[40]. Note 17 that the effect is particularly strong in this case because the interfacial area in this 18 nanocomposite structure is so large.

19 Obvious differences are observed between the voltage profiles on $1st$ discharge and on 20 subsequent discharges. This is due to the initial crystalline $Mn(PO₃)₂$ electrode which converts 21 to an amorphous phase of the same composition after the $1st$ discharge. A long plateau at $22 \sim 0.3$ V in the 1st discharge curve reflects a steady two-phase transformation in which 23 crystalline Mn(PO₃)₂ converts to Mn/LiPO₃ composite, as per our *in situ* XRD and TEM 24 results. In the 2nd discharge curve, the amorphous phase of $Mn(PO₃)₂$ gives a steep voltage 25 profile, in lieu of a plateau, which is consistent with the LIB half-cell behaving more like a 26 capacitor. This is typical of conversion electrodes with large extra capacity caused by 27 "interfacial storage"^[19]. Voltage profiles of subsequent dis/charge cycles show the reversibility 28 and relative stability of the electrochemistry of the amorphous phase. In comparison to the 29 uncoated sample, the carbon-coated $Mn(PO₃)₂/C$ sample exhibits much higher 30 electrochemical activity with a higher reversible capacity of \sim 477 mAh/g, as shown in the 2nd 31 discharge in Figure 5b.The capacity increase between the samples before and after carbon 32 coated is likely related to an enhancement of the "interfacial storage" of Li+ ions. More Li+ ions 33 can be accommodated at the interfaces between Mn nanodomains and the glassy LiPO₃ 34 matrix in lithiated $Mn(PO_3)_2/C$ due to its higher electron transfer kinetics, compared to 35 uncoated samples; and additional Li⁺ ions can be stored in the introduced interfaces between 36 the amorphous carbon layer and the pseudo-amorphous Mn/LiPO₃ composite.

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2 **Figure 5** Electrochemical properties of uncoated Mn(PO₃)₂ and carbon-coated Mn(PO₃)₂/C. 3 Voltage profiles of (a) $Mn(PO_3)_2$ and (b) $Mn(PO_3)_2/C$ at 0.1C. (c) Cyclic performances (over 4 100 cycles) and (d) rate capabilities of both electrodes. All observed capacities include small 5 contributions (see Figure S3 and Table S2) from the conductive additive carbon black in 6 Mn(PO_3)₂ and Mn(PO_3)₂/C electrodes.

8 The cycling performance of both uncoated $Mn(PO₃)₂$ and carbon-coated $Mn(PO₃)₂/C$ are 9 compared in Figure 5c. The capacity of the $Mn(PO₃)₂$ electrode stabilized at ~230 mAh/g after 10 a relatively rapid fading over the first 20 cycles with a capacity loss ratio 16.4% and a modest 11 capacity retention ratio of 70.9% over 100 cycles. For the $Mn(PO₃)₂/C$ electrode, a relatively 12 small capacity fade over the first 15 cycles with a capacity loss ratio 1.8% was observed. This was followed by a rapid drop up to the $40th$ cycle with the capacity finally stabilizing at ~320 14 mAh/g for the remaining 60 cycles. The capacity retention ratio of $Mn(PO₃)₂/C$ over 100 15 cycles is 68.3%, which is comparable to that of the uncoated $Mn(PO₃)₂$. Both materials show 16 a high Coulombic efficiency approximately 100% during 100 cycles which demonstrates the 17 complete reversibility of the lithium storage.

12/15 Carbon coating is a commonly used materials engineering strategy to improve electrochemical performances by increasing the electronic conductivity of the electrode and consequently enhancing the electrode reactivity. Carbon layers can also restrain volume variation during lithiation and de-lithiation processes which, to some extent can supress the particle pulverization (that results in significant capacity fading due to destroying the interfacial 23 storage $[17, 18]$ in cycled conversion electrodes. As expected, much higher capacity is obtained

1 from carbon-coated $\text{Mn}(\text{PO}_3)_2/\text{C}$ than the uncoated electrode material. Improved stability was 2 also observed under short-term cycling compared to the uncoated $Mn(PO₃)₂$. The fast 3 capacity fading between the 15th and 40th cycle observed for the Mn(PO₃)₂/C sample is likely 4 caused by the limited ability of relatively rigid carbon-coated layers to $Mn(PO₃)₂$ particles to prevent cracking, or even pulverisation, due to the stress accumulated in previous cycles. 6 After the $40th$ cycles, a new equilibrium state of stability capacity is reached after the stress has been relieved. Strategies such as nanostructured architectures, flexible surface coatings and solid-solutions have been demonstrated to supress the over-accumulation of stress in conversion electrode particles during long-term cycling, thereby prevent them from cracking 10 and pulverising, leading to improved cycling performance of conversion electrodes.^[15, 17-19] These can be explored in future works on manganese metaphosphate electrodes.

12 The rate capabilities of both uncoated $Mn(PO₃)₂$ and carbon-coated $Mn(PO₃)₂/C$ were evaluated by charging and discharging the cells at various current rates. As shown in Figure 5d, attractively high reversible capacities of 460 mAh/g and 295 mAh/g at 0.2C, and 430 15 mAh/g and 225 mAh/g at 0.5C, were achieved for $Mn(PO₃)₂/C$ and $Mn(PO₃)₂$, respectively. Even at a high rate of 5C, a remarkably high capacity of 235 mAh/g was obtained from carbon 17 coated $Mn(PO_3)_2/C$. When the rate was returned to 0.1C, the original capacities of both electrodes were nearly fully recovered.

Conclusions

 The electrochemical properties and working mechanisms of manganese (II) metaphosphate as a novel negative electrode material have been investigated for the first time. High reversible capacities at 0.1C of 321 mAh/g and 477 mAh/g were achieved for as-made 24 Mn(PO_3)₂ and carbon-coated Mn(PO_3)₂/C, respectively. Both materials exhibit excellent rate capabilities, *e.g*., 385 mAh/g at 1C and 330 mAh/g at 2C obtained from Mn(PO3)2/C. An ideal Coulombic efficiency of approximately 100% was obtained from both materials over 100 cycles which demonstrates that manganese (II) metaphosphate exhibits completely reversible 28 Li⁺ storage. However, while carbon-coating delivers higher capacities for $Mn(PO₃)₂$, its cycling performance is not effectively improved due to the stress-induced cracking of the rigid carbon film.

 A combination of *ex situ* XANES, *in situ* synchrotron XRD, and HRTEM characterization draws a clear picture of the chemical, structural, and texture changes during discharge and charge. A direct conversion reaction takes place during the first lithiation, accompanied by the 34 amorphization of crystalline $Mn(PO_3)_2$ and the formation of fusiform Mn nanograins less than 35 10 Å in width embedded in a glassy LiPO₃ matrix. The excellent lithium conductivity of this 36 LiPO₃ glass, combined with the small size and homogeneous dispersion of the Mn nanograins, lead to both high reversibility and fast kinetics for the conversion reaction. Finally, we note that manganese metaphosphate is based on the naturally abundant element Mn and can be synthesised easily by a facile solid-state method. All these features make it an appealing candidate for use in new LIBs for emerging applications.

Supporting Information

- **Figure S1** Comparison of XRD patterns of uncoated Mn(PO3)2 and carbon coated 3 $Mn(PO₃)₂/C$.
- 4 **Figure S2** XRD patterns of the 1st lithiated and the 1st delithiated amorphous Mn(PO₃)₂ electrodes.
- **Table S1** *d*-spacings of α-Mn and β-Mn at room temperature.
- **Figure S3** Voltage profiles of carbon black at various current rates in the voltage range of 0.01-2.5V.
- **Table S2** Capacity contributions of carbon black to the observed capacities from manganese metaphosphate electrodes at various current rates.

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